



Global LCD Panel Exchange Center

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TITLE: DV185WHM-NM1 **Product Specification** Rev. 0

**BEIJING BOE Display TECHNOLOGY** 

SPEC. NUMBER **ISSUE DATE** PRODUCT GROUP **PAGE** Rev.0 TFT-LCD OF 29 2018.01.18

**PAGE** 



BOE		PRODUCT GROUP		REV	ISSUE DATE
		TFT- LCD PRODUCT		Rev.0	Jan.08,18'
		REVISION HISTOR	RY		
REV.	Page	DESCRIPTION OF CHANGES		DATE	PREPARED
Rev.0		Initial Release	Ja	n.08,18'	Geng.Shixin
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DV185WHM-NM1 Product Specification Rev. 0 2 OF 29
B2010-8002-A (2/3) A4(210 X 297)

SPEC. TITLE

SPEC. NUMBER



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

# **Contents**

No.	Item	Page
1.0	General Description	4
2.0	Absolute Maximum Ratings	6
3.0	Electrical Specifications	7
4.0	Optical Specifications	9
5.0	Interface Connection	12
6.0	Signal Timing Specifications	14
7.0	Signal Timing Waveforms of Interface Signal	16
8.0	Input Signals, Display Colors & Gray Scale of Colors	18
9.0	Power Sequence	19
10.0	Mechanical Characteristics	20
11.0	Reliability Test	21
12.0	Handling& Cautions	22
13.0	Product Serial Number	23
14.0	Packing	24
15.0	Appendix	26

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	3 <b>OF 29</b>

B2010-8002-A (3/3)

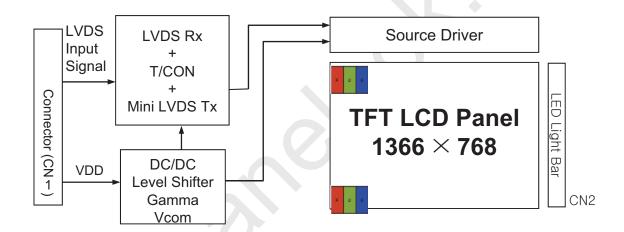
A4(210 X 297)

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

### 1.0 GENERAL DESCRIPTION

#### 1.1 Introduction

DV185WHM-NM1 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 18.5 inch diagonally measured active area with WXGA resolutions (1366 horizontal by 768 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16.7M colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



#### 1.2 Features

- LVDS Interface with 1 pixel / clock
- High-speed response
- Low power consumption
- 6-bit (Hi-FRC) color depth, display 16. 7M colors
- Incorporated edge type back-light (One Light Bar)
- High luminance and contrast ratio, low reflection and normal viewing angle
- DE (Data Enable) only
- RoHS
- ES 6.0 compliant
- Gamma correction

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	4 OF 29

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

# 1.3 Application

- Desktop Type of PC & Workstation Use
- Slim-Size Display for Stand-alone Monitor
- Display Terminals for Control System
- Monitors for Process Controller

### 1.4 General Specification

The followings are general specifications at the model DV185WHM-NM1.

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	409.8(H) × 230.4(V)	mm	
Number of pixels	1366(H) ×768(V)	pixels	
Pixel pitch	$0.1(H) \times 0.3(V)$	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.7M	colors	
Display mode	Normally Black		
Dimensional outline	$430.4(H) \times 254.6(V) \times 10.9(D)$ typ.	mm	Detail refer to drawing
Weight	1300(typ.)	g	
Bezel width (L/R/U/D)	8.5/8.5/10.3/10.3	mm	
Surface Treatment	Haze 25%, 3H		
Back-light	right edge side, 1- LED Light bar		

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	5 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

### 2.0 ABSOLUTE MAXIMUM RATINGS

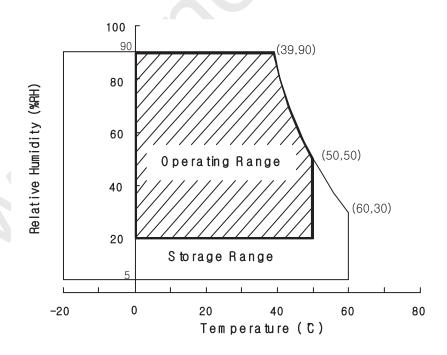
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings>

[VSS=GND=0V]

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	$V_{DD}$	-0.3	5.5	V	
Logic Supply Voltage	V <sub>IN</sub>	VSS-0.3	V <sub>DD</sub> +0.3	V	Ta = 25 °C
LED Channel Current	$I_{\mathrm{BL}}$	-	85	mA	
Operating Temperature	$T_{OP}$	0	+50	$^{\circ}\mathbb{C}$	1)
Storage Temperature	$T_{ST}$	-20	+60	$^{\circ}$	1)

Note : 1) Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39 °C max. and no condensation of water.



SPEC. NUMBER SPEC. TITLE PAGE
DV185WHM-NM1 Product Specification Rev. 0 6 OF 29



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

### 3.0 ELECTRICAL SPECIFICATIONS

# 3.1 Electrical Specifications

< Table 3. Electrical specifications >

[Ta =25  $\pm$  2 °C]

Parameter		Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage	$V_{DD}$	4.5	5.0	5.5	V	NAT
Power Supply Current	$I_{DD}$	-	500	720	mA	Note1
In-Rush Current	$I_{RUSH}$	-	2	3	A	Note 2
Permissible Input Ripple Voltage	V <sub>RF</sub>	-	-	300	mV	Note1,3
High Level Differential Input Threshold Voltage	$V_{\mathrm{IH}}$	-	-	+100	mV	
Low Level Differential Input Threshold Voltage	$V_{\rm IL}$	-100	-	1.	mV	
Differential input voltage	V <sub>ID</sub>	200	-	600	mV	
Differential input common mode voltage	Vem	1.0	1.2	1.5		$V_{\rm IH}$ =100mV, $V_{\rm IL}$ =-100mV
LED Channel Voltage	$V_{\rm L}$	17.4	18	19.8	V	
LED Channel Current	$I_L$		100	-	mA	
LED Lifetime		30,000	-	-	Hrs	
	P <sub>D</sub>	-	2.5	3.6	W	@60Hz
Power Consumption	$P_{BL}$	-	7.2	7.92	W	I <sub>L</sub> =100 mA, Note 4
	P <sub>total</sub>	-	8.62	10.33	W	

Notes: 1. The supply voltage is measured and specified at the interface connector of LCM.

The current draw and power consumption specified is for VDD=5.0V, Frame rate=60Hz and

Clock frequency = 75.4MHz. Test Pattern of power supply current

a) Typ: Color Bar pattern

b) Max: Gray Level 255

- 2. Duration of rush current is about 2 ms and rising time of VDD is 520  $\mu$ s  $\pm$  20 %
- 3. Ripple Voltage should be covered by Input voltage Spec.
- 4. Calculated value for reference  $(V_L \times I_L) \times 4$  (channel) excluding driver loss. (LED Light bar: 6S4P)

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	7 OF 29



BOF	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

# 3.2 Backlight Unit

< Table 4. LED Backlight Unit >

Parameter		Min.	Тур.	Max.	Unit	Remarks
LED Light Bar Input Voltage Per Input Pin	VPIN	17.4	18	19.8	V	Duty 100%
LED Light Bar Input Current Per Input Pin	IPIN	-	100	-	mA	Note1,2,
LED Power Consumption	$P_{\rm BL}$	-	7.2	7.92	W	Note 3
LED Life-Time	-	30,000	-		Hrs	Note 4

LED bar consists of 24LED packages,4 strings(parallel)\*6packages(serial)

Note1: There are one light bar ,and the specified current is input LED chip 100% duty current

Note2: The sense current of each input pin is 100mA

Note3: PBL=4 Input pins\*VPIN ×IPIN

Note4: The lifetime is determined as the time at which luminance of LED become 50% of the initial brightness or not normal lighting at IPIN=85mA on condition of continuous operating at 25  $\pm 2$  °C

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	8 <b>OF 29</b>



BOE	<b>PRODUCT GROUP</b>		ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

### 4.0 OPTICAL SPECIFICATION

#### 4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance  $\leq 1$  lux and temperature =  $25\pm 2\,^{\circ}\mathrm{C}$ ) with the equipment of Luminance meter system (Goniometer system and TOPCONE PR730) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of  $\theta$  and  $\Phi$  equal to  $0^{\circ}$ . We refer to  $\theta_{\mathcal{O}=0}$  (= $\theta_3$ ) as the 3 o'clock direction (the "right"),  $\theta_{\mathcal{O}=90}$  (= $\theta_{12}$ ) as the 12 o'clock direction ("upward"),  $\theta_{\mathcal{O}=180}$  (= $\theta_9$ ) as the 9 o'clock direction ("left") and  $\theta_{\mathcal{O}=270}$ (= $\theta_6$ ) as the 6 o'clock direction ("bottom"). While scanning  $\theta$  and/or  $\mathcal{O}$ , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 5.0V +/-10% at 25°C. Optimum viewing angle direction is 6 'clock.

#### 4.2 Optical Specifications

[VDD = 5.0V, Frame rate = 60Hz, Clock = 75.4MHz,  $I_{BL}$  = 340mA, Ta =25  $\pm$  2 °C] < Table 5. Module Optical >

Parame	ter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
		$\Theta_3$		85	89	-	Deg.	
57° ' A 1	Horizontal	$\Theta_9$	CR > 10	85	89	-	Deg.	NI. 4 . 1
Viewing Angle range	Vantical	$\Theta_{12}$	CR > 10	85	89	-	Deg.	Note 1
	Vertical	$\Theta_6$		85	89	-	Deg.	
Luminance Contrast	ratio	CR		700	1000	-		Note 2
Luminance of White		$Y_{w}$		200	250	-	cd/m <sup>2</sup>	Note 3
White luminance unit	formity	ΔΥ		75	80	-	%	Note 4
	White	$W_x$		0.283	0.313	0.343		
	white	W <sub>y</sub>	$\Theta = 0^{\circ}$	0.299	0.329	0.359		
	D. I	R <sub>x</sub>	(Center) Normal	0.638	0.658	0.688		
Reproduction	Red	$R_y$	Viewing Angle	0.308	0.338	0368	_	Note 5
of color	Croon	$G_x$		0.267	0.297	0.327	-	Note 3
	Green	$G_y$		0.627	0.657	0.687		
	DI.	$B_x$		0.122	0.152	0.182		
	Blue	$\mathbf{B}_{\mathrm{y}}$		0.040	0.070	0.100		
Response Time	GTG	$T_{g}$		1	14	25	ms	Note 6
Cross Ta	alk	СТ		-	-	2.0	%	Note 7

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	9 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

#### Note:

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
- 2. Contrast measurements shall be made at viewing angle of  $\theta$ = 0° and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See FIGURE 1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically.

- 3. Center Luminance of white is defined as the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y = ($  Minimum Luminance of 9points / Maximum Luminance of 9points ) \* 100 (See FIGURE 2 shown in Appendix).
- 5. The color chromaticity coordinates specified in Table 5.shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. Response time Tg is the average time required for display transition by switching the input signal as below table and is based on Frame rate fV =60Hz to optimize. Each time in below table is defined as appendix Figure 3 and shall be measured by switching the input signal for "any level of gray(bright)" and "any level of gray(dark)"
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance  $(Y_A)$  of a 25mm diameter area, with all display pixels set to a gray level, to the luminance  $(Y_B)$  of that same area when any adjacent area is driven dark. (See FIGURE 4 shown in Appendix).

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	10 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

### 5.0 INTERFACE CONNECTION.

#### **5.1 Electrical Interface Connection**

5.1.1 LED Light Bar

-LED connector: 3708K-Q06N-00R manufactured by Entry

< Table 6. LED Light Bar>

Pin No	Symbol	Description	
1	IRLED1	LED current sense for string1	
2	IRLED2	LED current sense for string2	
3	VLED	LED power supply	
4	VLED	LED power supply	
5	IRLED3	LED current sense for string3	
6	IRLED4	LED current sense for string4	

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	11 OF 29



BOE	PRODUCT GROUP	REV	ISSUE DATE	
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'	

#### 5.0 INTERFACE CONNECTION.

#### **5.1 Electrical Interface Connection**

Module Side Connector: UJU IS100-30O-C23 or Equivalent • CN1 User Side Connector: JAE FI-X30H or Equivalent

Pin No	Symbol	Function	Remark
1	NC	No connection	
2	NC	No connection	
3	NC	No connection	
4	GND	GND Ground	
5	RX0-	Negative LVDS differential data input. Channel 0	
6	RX0+	Positive LVDS differential data input. Channel 0	4
7	GND	Ground	Optical: Bist function
8	RX1-	Negative LVDS differential data input. Channel 1	
9	RX1+	Positive LVDS differential data input. Channel 1	
10	GND	Ground	
11	RX2-	Negative LVDS differential data input. Channel 2	
12	RX2+	Positive LVDS differential data input. Channel 2	
13	GND	Ground	
14	RXCLK-	Negative LVDS differential clock input.	
15	RXCLK+	Positive LVDS differential clock input.	
16	GND	Ground	
17	RX3-	Negative LVDS differential data input. Channel 3	
18	RX3+	Positive LVDS differential data input. Channel 3	
19	GND	Ground	
20	NC	Not connection, this pin should be open.	
21	NC	Not connection, this pin should be open.	
22	NC	Not connection, this pin should be open.	
23	GND	Ground	
24	GND	Ground	
25	GND	Ground	
26	VCC	5V Power supply	
27	VCC		
28	VCC		
29	VCC		
30	VCC		

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	12 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

### 5.2 LVDS Interface (Tx; THC63LVDF83A or Equivalent) **5.2.1 LVDS Interface**

	Input	Trans	Transmitter Interfa		face	MT185WHM-N20 (CN11)	Remark			
	Signal	Pin No.	Pin No.	System (Tx)	TFT-LCD (Rx)	Pin No.				
	OR0	51								
	OR1	52								
	OR2	54	40	OLUTO.	DWOO					
	OR3	55	48 47	OUT0- OUT0+	RXO0- RXO0+	5				
	OR4	56	77	00101	IOAOU!					
	OR5	3				<b>*</b>				
	OG0	4								
	OG1	6								
	OG2	7								
	OG3	11	4.6	OLUT1	DVO1	0				
	OG4	12	46 45	OUT1- OUT1+	RXO1- RXO1+	8 9				
	OG5	14	73	00111	101011					
	OB0	15								
<sub>T</sub>	OB1	19								
L V	OB2	20								
D	OB3	22								
S	OB4	23	42 41	OLUTO.	RXO2-	1.1				
	OB5	24		OUT2- OUT2+	RXO2- RXO2+	11 12				
	Hsync	27			10102	12				
	Vsync	28								
	DE	30	<b>*</b>							
	MCLK	31	40 39	CLK OUT- CLK OUT+	RXO CLK- RXO CLK+	14 15				
	OR6	50								
	OR7	2								
	OG6	8			RXO3-					
	OG7	10	38 37	OUT3- OUT3+	RXO3+	17 18				
	OB6	16	3/	0013+		18				
	OB7	18								
	RSVD	25								

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	13 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

# 6.0 SIGNAL TIMING SPECIFICATION

 $6.1\ The\ DV185WHM\text{-}NM1$  is operated by the DE only.

			1	1		
Item	Symbols		Min	Тур	Max	Unit
DCI V	Period	tCLK	10.6	13.26	15.91	ns
DCLK	Frequency	-	62.9	75.4	94.3	MHz
	Period	tHP	1446	1560	1936	tCLK
Horizontal	Horizontal Valid	tHV	1366	1366	1366	tCLK
Display Term	Horizontal Blank	tHB	80	194	570	tCLK
	Frequency	fH	40.3	48.36	60.45	KHz
	Period	tVP	778	806	888	tHP
Vertical	Vertical Valid	tVV	768	768	768	tHP
Display Term	Vertical Blank	tVB	10	38	120	tHP
	Frequency	fV	50	60	75	Hz
LVDS Receiver clock	Input spread spectrum ratio	SSr	-3	-	+3	%

Note: The DCLK range at last line of V-blanking should be set in 0~987

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	14 OF 29



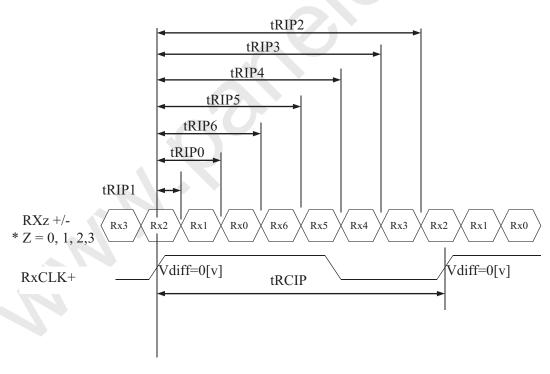
BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

## **6.2 LVDS Rx Interface Timing Parameter**

The specification of the LVDS Rx interface timing parameter is shown in Table 7.

<Table 7. LVDS Rx Interface Timing Specification>

Item	Symbol	Min	Тур	Max	Unit	Remark
CLKIN Period	tRCIP	10.60	13.26	15.91	nsec	
Input Data 0	tRIP1	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP0	tRCIP/7-0.4	tRCIP/7	tRCIP/7+0.4	nsec	
Input Data 2	tRIP6	2 ×tRCIP/7-0.4	2 ×tRCIP/7	2 ×tRCIP/7+0.4	nsec	
Input Data 3	tRIP5	3 ×tRCIP/7-0.4	3 ×tRCIP/7	3 ×tRCIP/7+0.4	nsec	
Input Data 4	tRIP4	4 × tRCIP/7-0.4	4 ×tRCIP/7	$4 \times tRCIP/7 + 0.4$	nsec	
Input Data 5	tRIP3	5 × tRCIP/7-0.4	5 ×tRCIP/7	$5 \times tRCIP/7 + 0.4$	nsec	
Input Data 6	tRIP2	6 ×tRCIP/7-0.4	6 × tRCIP/7	$6 \times \text{tRCIP/7+0.4}$	nsec	



\* Vdiff = (RXz+)-(RXz-),...,(RXCLK+)-(RXCLK-)

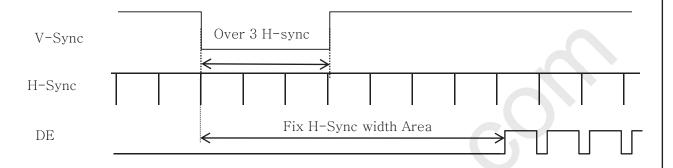
SPEC. NUMBER SPEC. TITLE PAGE
DV185WHM-NM1 Product Specification Rev. 0 15 OF 29



BOF	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

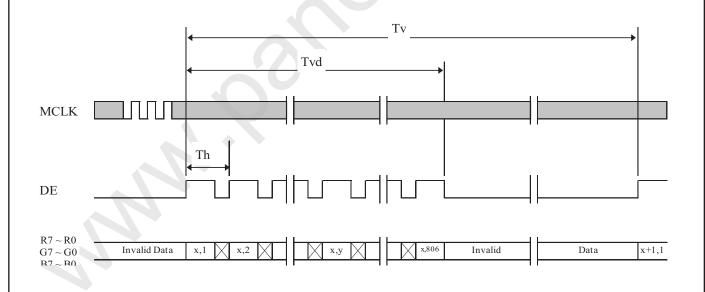
# 7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

# 7.1 Sync Timing Waveforms



- 1) Need over 3 H-sync during V-Sync Low
- 2) Fix H-Sync width from V-Sync falling edge to first rising edge

# 7.2 Vertical Timing Waveforms

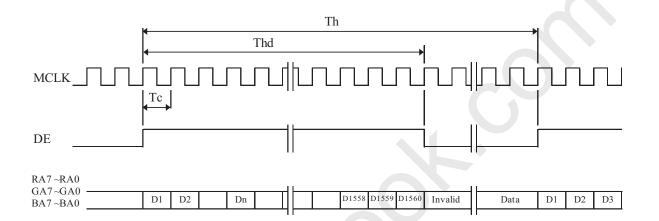


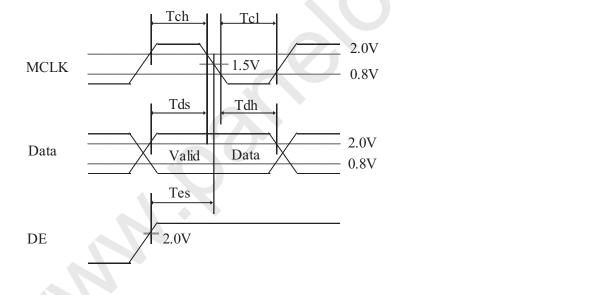
SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	16 <b>OF 29</b>



B <u>O</u> E	PRODUCT GROUP	GROUP REV				
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'			

# 7.3 Horizontal Timing Waveforms





SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	17 OF 29

B2010-8002-A (3/3)

A4(210 X 297)



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

# 8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

<u> </u>	G 1			RI	ED I	DA.	ГΑ				(	GRI	EEN	I DA	\TA	1				BL	UE	DA	TA		
Color & G	ray Scale	R7	R6		R4			R1	R0	G7							G0	В7	В6				B2	В1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Basic Colors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\triangle$	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	$\triangle$					<b>↑</b>																<b>↑</b>			
of RED	$\nabla$					<u> </u>																<u> </u>			
	Brighter	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\nabla$	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\triangle$	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Gray Scale	$\triangle$					<b>↑</b>							1	1								<b>↑</b>			
of GREEN	$\nabla$				,								,	l								$\downarrow$			
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	$\nabla$	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\triangle$	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Gray Scale	$\triangle$				•	1							,	1								<b>↑</b>			
of BLUE	$\nabla$				•	ļ							,	l								$\downarrow$			
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	$\nabla$	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
The state of the s				_	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	U	U	U							Λ	0	1	0	0	_				Λ	1
	Black	0	0	0	0	0	0	0	1	0	0	0	0	0	0	U	1			0	0	0	0	0	
		_	_		_			_	_	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0
Gray Scale	Δ	0	0	0	0	0	0	_	1			_				1					_	_	_	_	
	△ Darker △ ∨	0	0	0	0	0	0	_	1			_				1					_	_	_	_	
Gray Scale of WHITE	△ Darker △	0	0	0	0	0	0	_	1 0			_				0	1				_	_	_	_	
	△ Darker △ ∨	0	0	0	0	0	0	0	1	0		_		0	0	1	0	0	0	0	_	_	_	1	0

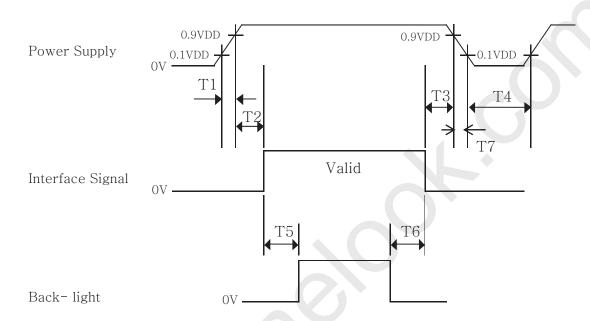
SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	18 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

### 9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



- $\bullet$  0.5 ms  $\leq$  T1  $\leq$  10ms
- $\bullet$  0  $\leq$  T2  $\leq$  50 ms
- $\bullet$  0  $\leq$  T3  $\leq$  50 ms
- $\bullet$  1 sec  $\leq$  T4
- $\bullet$  200 ms  $\leq$  T5
- $\bullet$  200 ms  $\leq$  T6

#### Notes:

- 1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on.
- 3. Back Light must be turn on after power for logic and interface signal are valid.
- 4. T7 decreases smoothly, there is none re-bouncing voltage.

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	19 <b>OF 29</b>



### 10.0 MECHANICAL CHARACTERISTICS

### **10.1 Dimensional Requirements**

FIGURE 6 (located in Appendix) shows mechanical outlines for the model DV185WHM-NM1. Other parameters are shown in Table 8.

<Table 8. Dimensional Parameters>

Parameter	Specification	Unit
Dimensional outline	$430.4 \times 254.6 \times 10.9$	mm
Weight	1300(typ.)	gram
Active area	$409.8(H) \times 230.4(V)$	mm
Pixel pitch	$0.1(H) \times 0.3(V)$	mm
Number of pixels	$1366(H) \times 768(V)$ (1 pixel = R + G + B dots)	pixels
Back-light	Right edge side 1-LED Light bar Type	

#### 10.2 Mounting

See FIGURE 5. (shown in Appendix)

#### 10.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching.

### 10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	20 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE		
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'		

### 11.0 RELIABLITY TEST

The Reliability test items and its conditions are shown in below. <Table 9. Reliability Test Parameters >

No	Test Items		Conditions	
1	High temperature storage test	$Ta = 60  ^{\circ}\text{C}, 240  \text{h}$	nrs	
2	Low temperature storage test	$Ta = -20  ^{\circ}\text{C}, 240  ^{\circ}$	hrs	
3	High temperature & high humidity operation test	Ta = 50 °C, 80%I	RH, 240hrs	
4	High temperature operation test	$Ta = 50  ^{\circ}\text{C}, 240\text{hz}$	rs	
5	Low temperature operation test	$Ta = 0  ^{\circ}C$ , 240hrs		
6	Thermal shock	$Ta = -20  ^{\circ}\text{C} \leftrightarrow 60$	°C (0.5 hr), 100 cycle	
7	Vibration test (non-operating)	Frequency Gravity / AMP Period	10 ~ 300 Hz, Sweep rate 30 min 1.5 G X, Y, Z 30 min	
		Gravity	50G	
8	Shock test (non-operating)	Pulse width	11msec, sine wave	
		Direction	$\pm$ X, $\pm$ Y, $\pm$ Z Once for each	
9	Electro-static discharge test (non-operating)	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV		
10	Altitude test		16400ft, 0 to 40°	
		Non Operating:	0 to 40000ft, -20 to 40°	

SPEC. NUMBER	SPEC. TITLE	PAGE	
	DV185WHM-NM1 Product Specification Rev. 0	21 <b>OF 29</b>	



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

#### 12.0 HANDLING & CAUTIONS

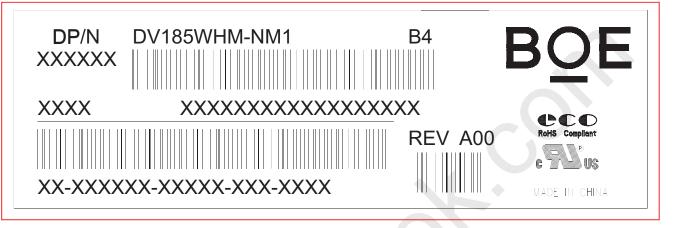
- (1) Cautions when taking out the module
  - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
  - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
  - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
  - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
  - Do not pull the interface connector in or out while the LCD module is operating.
  - Put the module display side down on a flat horizontal plane.
  - Handle connectors and cables with care.
- (3) Cautions for the operation
  - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
  - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
  - Dew drop atmosphere should be avoided.
  - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
  - Do not apply fixed pattern data signal to the LCD module at product aging.
  - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
  - Do not disassemble and/or re-assemble LCD module.
  - Do not re-adjust variable resistor or switch etc.
  - When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	22 <b>OF 29</b>



BOE PRODUCT GROUP		
TFT- LCD PRODUCT Rev	v.0 Jan.08	,18'

## 13.0 PRODUCT SERIAL NUMBER



1 2	3	4	5		6					7	7
x x x	X	x x	x	x x x	X	X	X	Х	X	X	X

- 1. Control Number
- 2. Rank / Grade
- 3. Line Classification
- 4. Year (2001:01, 2002:02, ...)

- 5. Month (1,2,3, ..., 9, X, Y, Z)
- 6. Internal Use
- 7. Serial Number

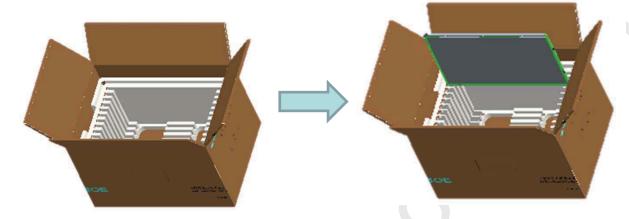
SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	23 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

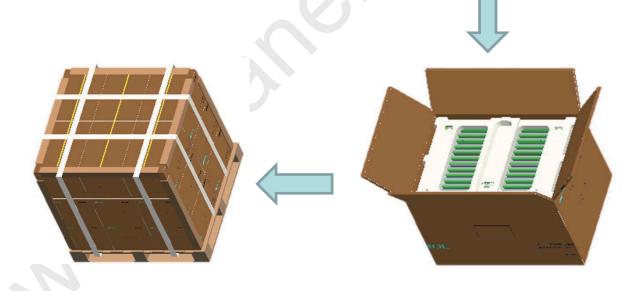
## 14.0 Packing

### 14.1 Packing Order



-Put 1 EPO bottom into the inner box.

-Put each module into a PE bag. -Insert 13 Pcs MDL into each box.



-Put the boxes on the Pallet

18boxes/Pallet:6Boxes per layer, total 3 layers

- -Place paper corners and wrap film around the boxes
- -Pack with 4 packing belts

-Put 1 EPO cover in and seal the box.

SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	24 <b>OF 29</b>



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

## 14.2 Packing Note

- Box Dimension :  $508mm(L) \times 358mm(W) \times 325mm(H)$
- Package Quantity in one Box: 13 pcs

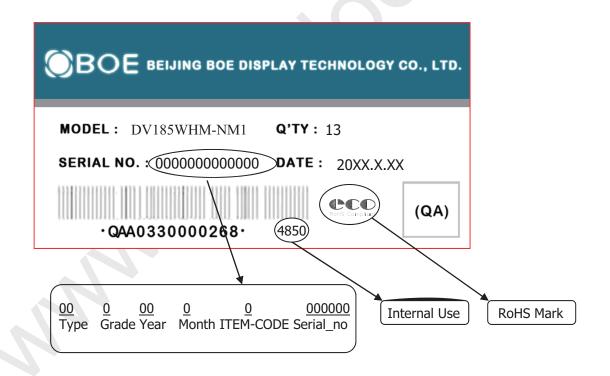
#### 14.3 Box label

- Label Size : 108 mm (L) × 56 mm (W)
- Contents

Model : DV185WHM-NM1 Q`ty : Module Q`ty in one box

Serial No.: Box Serial No. See next page for detail description.

Date: Packing Date



SPEC. NUMBER SPEC. TITLE		PAGE
	DV185WHM-NM1 Product Specification Rev. 0	25 <b>OF 29</b>

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

### 15.0 APPENDIX

Figure 1. Measurement Set Up

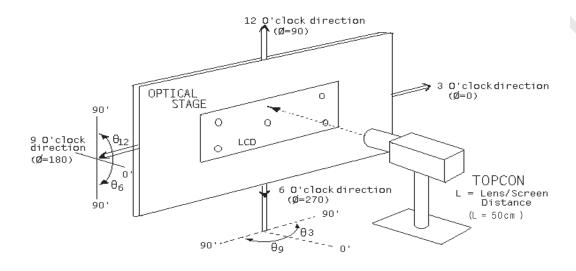
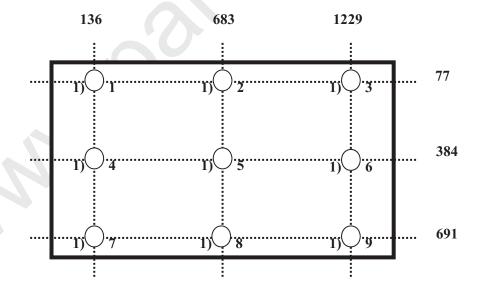


Figure 2. White Luminance and Uniformity Measurement Locations (9 points)



SPEC. NUMBER	SPEC. TITLE	PAGE
	DV185WHM-NM1 Product Specification Rev. 0	26 <b>OF 29</b>



B <u>O</u> E	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	Rev.0	Jan.08,18'

Figure 3. Response Time Testing

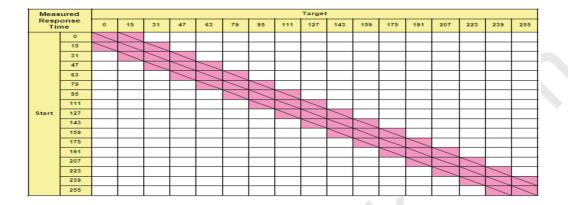
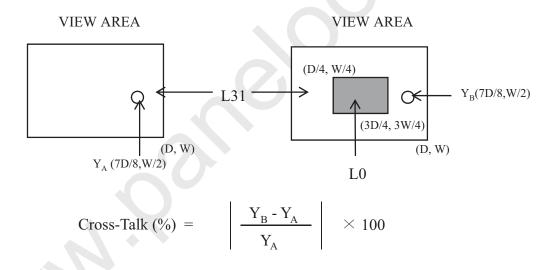


Figure 4. Cross Modulation Test Description



 $\begin{array}{ccc} Where: & Y_A = Initial \ luminance \ of \ measured \ area \ (cd/m^2) \\ & Y_B = Subsequent \ luminance \ of \ measured \ area \ (cd/m^2) \\ The \ location \ measured \ will \ be \ exactly \ the \ same \ in \ both \ patterns \\ \end{array}$ 

SPEC. NUMBER	SPEC. TITLE	PAGE	
	DV185WHM-NM1 Product Specification Rev. 0	27 <b>OF 29</b>	

