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	SPECIFICATION	LIQUID CRYSTAL DISPLAY GROUP
	DEVICE SPECIFICATION FOR TFT-LCD Module MODEL No. LQ121K1LG52	REVISION : 2-Mar-11
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LQ121K1LG52

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SPEC No.	DATE	SED No	PAGE	SUMMARY	NOTE
LD-22Z02A	2010/12/3			-	
			P.9	The operating temperature is changed to ″0°C″	
			/18	⇒″-20°C″.	
LD-22Z02B	2011/3/2	Δ1		The attention when the low temperature operates	
			P.9	is added.	
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- Contents -

No.			page
1	Application		1
2	Overview		2
3	Mechanical Specifications		2
4	Input Terminals		3
5	Absolute Maximum Rating	s	9
6	Electrical Characteristics		10
7	Timing characteristics of i	nput signals	12
8	Input Signals, Basic Displa	y Colors and Gray Scale of Each Color 🔹	13
9	Optical Characteristics		15
10	Handling Precautions		17
11	Packing form		18
12	Reliability test items		18
13	Others		19
14	Storage conditions		20
Fig.1	OUTLINE DIMENSIONS		21
Fig.3	PACKING FORM		22

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1. Application

This specification applies to the color TFT-LCD module LQ121K1LG52.

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The device listed in this specification was designed and manufactured for use in general electronic equipment.

In case of using the device for applications such as control and safety equipment for transportation (controls of aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.

SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in this specification .

Contact and consult with a SHARP sales representative for any questions about this device.



This module is a color active matrix LCD module incorporating amorphous silicon TFT (<u>Thin Film Transistor</u>). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a White-LED Backlight unit. Graphics and texts can be displayed on a 1280 × RGB × 800dots panel with about 16 million colors by using LVDS (Low Voltage Differential Signaling) and supplying +3.3V DC supply voltages for TFT-LCD panel driving and supply voltage for backlight.

The maximum viewing angle is in the 6o'clock direction. The 12o'clock direction is difficult to reverse the grayscale. The LED driver circuit is built into the module.

3. Mechanical technical literatures

Parameter	technical literatures	Unit
Display size	31(12.1inch)Diagonal	cm
Active area	261.1 (H) × 163.2 (V)	mm
Pixel format	1280(H)×800(V)	nival
	(1pixel=R+G+B dot)	pixel
Aspect ratio	16:10	
Pixel pitch	0.204 (H) × 0.204 (V)	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally white	
Unit outline dimensions	278.0(W)×184.0(H)×8.6(D)	mm
Mass	550	g
Surface treatment	Anti-glare and hard-coating 3H	

Outline dimensions are shown in Fig.1.

4. Input Terminals

4-1. TFT-LCD panel driving

CN1 (Interface signals and +3.3V power supply)

Using connectors: DF14H-20P-1.25H(56) (Hirose Electric Co., Ltd.)

Corresponding connectors: DF14-20S-1.25C(conector) (Hirose Electric Co., Ltd.)

: DF14-2628SCF(terminal) (Hirose Electric Co., Ltd.)

Using LVDS receiver: Building into cotroll IC(THC63LVDF84B(Thine electronics) or Compatible product) Corresponding LVDS transmitter: THC63LVDM83R(Thine electronics) or Compatible product

CN1			
Pin	Symbol	Function	Remark
1	VCC	+3.3V Power supply	
2	VCC	+3.3V Power supply	
3	GND	GND	
4	GND	GND	
5	R×IN0-	LVDS receiver signal CH0 (-)	LVDS
6	RxIN0+	LVDS receiver signal CH0 (+)	LVDS
7	GND	GND	
8	RxIN1-	LVDS receiver signal CH1 (-)	LVDS
9	RxIN1+	LVDS receiver signal CH1 (+)	LVDS
10	GND	GND	
11	RxIN2-	LVDS receiver signal CH2 (-)	LVDS
12	RxIN2+	LVDS receiver signal CH2 (+)	LVDS
13	GND	GND	
14	CK IN-	LVDS receiver signal CK (-)	LVDS
15	CK IN+	LVDS receiver signal CK (+)	LVDS
16	GND	GND	
17	R×IN3-	LVDS receiver signal CH3 (-)	LVDS
18	RxIN3+	LVDS receiver signal CH3 (+)	LVDS
19	RL/UD	Horizontal/Vertical display mode select signal	【*1】
20	SELLVDS	LVDS SET	【*2】

[*1] RL/UD = LOW

RL/UD = HIGH



[*2] SELLVDS is shown in 4-2.

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Δ



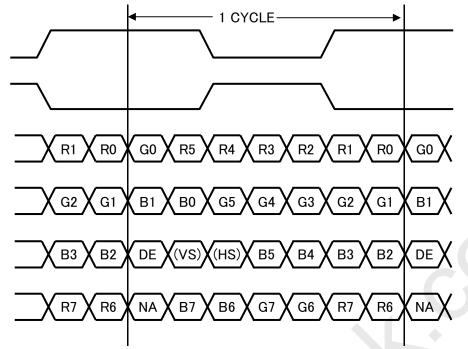
1) 8 bit input

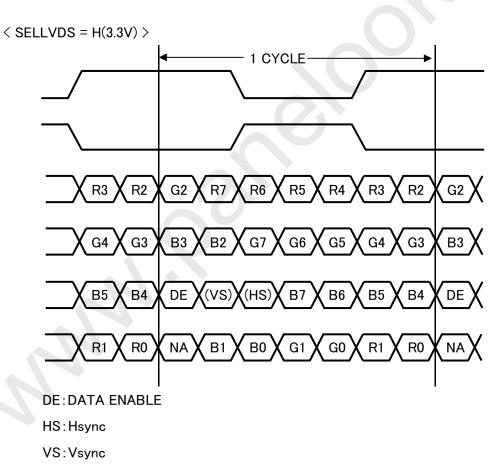
pin assignment with SELLVDS pin (THC63LVDM83R(Thine electronics) or Compatible product)

Trans	mitter	20Pin SELLVDS				
Pin No	Data	= L(GND) or Open	= H(3.3V)			
51	TA0	R0 (LSB)	R2			
52	TA1	R1	R3			
54	TA2	R2	R4			
55	TA3	R3	R5			
56	TA4	R4	R6			
3	TA5	R5	R7 (MSB)			
4	TA6	G0 (LSB)	G2			
6	TB0	G1	G3			
7	TB1	G2	G4			
11	TB2	G3	G5			
12	TB3	G4	G6			
14	TB4	G5	G7 (MSB)			
15	TB5	B0 (LSB)	B2			
19	TB6	B1	В3			
20	TC0	B2	B4			
22	TC1	В3	B5			
23	TC2	B4	B6			
24	TC3	В5	B7 (MSB)			
27	TC4	(HS)	(HS)			
28	TC5	(VS)	(VS)			
30	TC6	DE	DE			
50	TD0	R6	R0 (LSB)			
2	TD1	R7 (MSB)	R1			
8	TD2	G6	G0 (LSB)			
10	TD3	G7 (MSB)	G1			
16	TD4	B6	B0 (LSB)			
18	TD5	B7 (MSB)	B1			
25	TD6	(NA)	(NA)			



< SELLVDS = L(GND) or Open >





NA:Non Available

\oslash

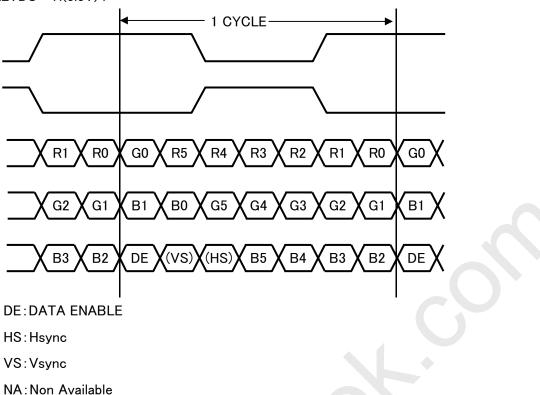
2) 6bit input

pin assignment with SELLVDS (THC63LVDM83R(Thine electronics) or Compatible product)

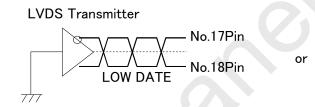
Transmitter		20Pin S	ELLVDS
Pin No	Data	= L(GND) or Open	= H(3.3V)
51	TA0	-	R0 (LSB)
52	TA1	_	R1
54	TA2	_	R2
55	TA3	_	R3
56	TA4	_	R4
3	TA5	_	R5 (MSB)
4	TA6	-	G0 (LSB)
6	TB0	-	G1
7	TB1	-	G2
11	TB2	-	G3
12	TB3	_	G4
14	TB4	-	G5 (MSB)
15	TB5	-	B0 (LSB)
19	TB6	-	B1
20	тс0		B2
22	TC1	-	B3
23	TC2	-	B4
24	ТС3	-	B5 (MSB)
27	TC4	-	(HS)
28	TC5	-	(VS)
30	TC6	-	DE
50	TD0	-	GND
2	TD1	-	GND
8	TD2	-	GND
10	TD3	-	GND
16	TD4	_	GND
18	TD5	-	GND
25	TD6	_	(NA)

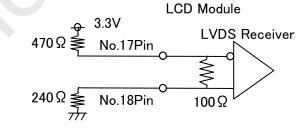


< SELLVDS = H(3.3V) >



Recommended input (17pin, 18pin at 6bit)





4-3. LED backlight

LED backlight connector

CN2	Used connector	:	SM06B-SHLS-TF	(J.S.T. Mfg. Co. Ltd)
Corresp	onding connector	:	SHLP-06V-S-B	(J.S.T. Mfg. Co. Ltd)

	Connector No.	Pin No.	symbol	function
	CN2	1	VDD	+12V power supply
		2	VDD	+12V power supply
		3	GND	GND
		4	GND	GND
		5	XSTABY	Backlight ON/OFF signal
		6	VBR	PWM signal

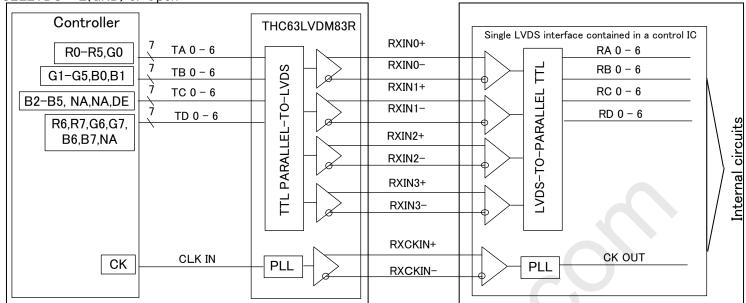
(TFT-LCD side)

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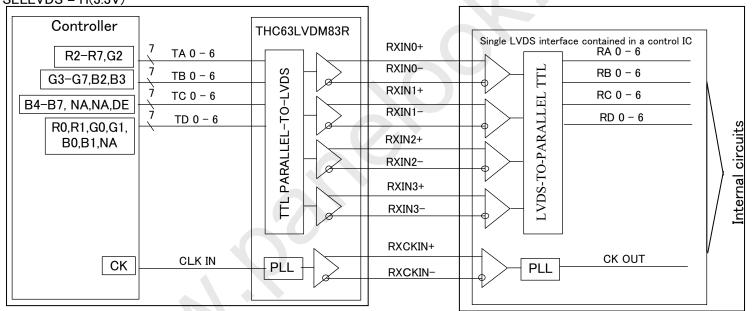
4-4. Interface block diagram

(1)8 bit input (Computer Side)

SELLVDS = L(GND) or Open

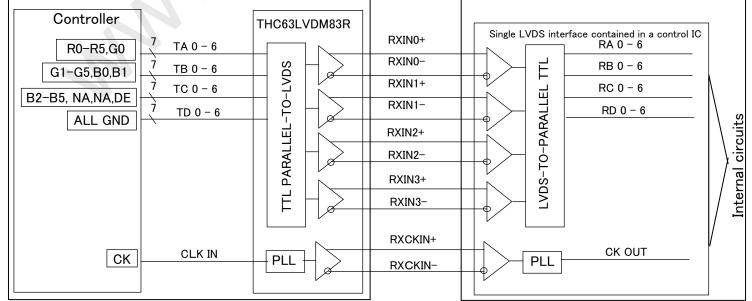


②8 bit input SELLVDS = H(3.3V)



36 bit input

SELLVDS = H(3.3V)



5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Pin	Ratings	Unit	Remark
Supply voltage	Vcc	Ta=25°C	VCC	-0.3 ~ +4.0	V	【*1,2】
	Vdd	Ta=25℃	VDD	-0.3 ~ +15.0	V	【*1,2】
Input voltage	V _{I 1}	T05°O	RxINi-/+	-0.3~Vcc+0.3	V	:-0 1 0 0
		Ta=25°C	CK IN-/+			i=0,1,2,3
	V _{I 2}	Ta=25°C	RL/UD,SELLVDS	-0.3~Vcc+0.3	V	
	V _{I 4}	Ta=25°C	XSTABY, VBR	-0.3~+VDD	V	
Storage temperature	T _{STG}	_	_	-30 ~ +70	°C	【*1】
Operating temperature	T _{OPA}	—	_	-20 ~ +70	°C	【*1,3,4】

Δ1

【*1】 Humidity:95%RH Max.(Ta≦40°C) Note static electricity.

Maximum wet-bulb temperature at 39°C or less. (Ta>40°C) No condensation.

- [*2] The Vcc power supply capacity must use the one of 2A or more. The Vcc power supply capacity must use the one of 3A or more.
- [*3] There is a possibility of causing deterioration in the irregularity and others of the screen and the display fineness though the liquid crystal module doesn't arrive at destruction when using it at $65 \sim 70^{\circ}$ C or $-20 \sim 0^{\circ}$ C. $\Delta 1$

There is a possibility of causing the fineness deterioration by the prolonged use in the (high temperature) humidity environment (60% or more).

[*4] In the operating temperature item, the low temperature side is the ambient temperature regulations. The high temperature side is the panel surface temperature regulations.

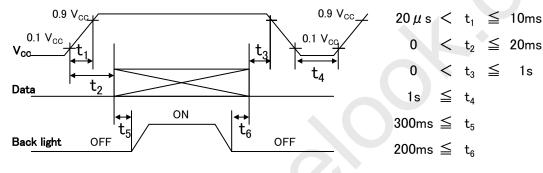
6. Electrical Characteristics

6-1. TFT-LCD panel driving

 $T_a = +25^{\circ}C$

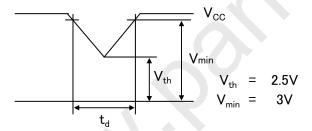
Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Supply voltag	je	V _{cc}		3.0	3.3	3.6	V	【*1】
Current dissipa	tion	I _{CC}	Vcc=3.3V	-	450	750	mA	【*2】
Input voltage width for LVD	S receiver	VL		0	_	2.4	V	
Permissive input ripple	voltage	V_{RP}		_	_	200	mV_{P-P}	Vcc = 3.3V
Differential input	High	V_{TH}		_	_	V _{CM} +100	mV	V _{CM} =+1.2V
Threshold voltage	Low	V_{TL}		V _{CM} -100	_	—	mV	【*3】
Input voltage		$V_{\rm IH}$		2.1	_	—	V	【*4】
		V _{IL}		—	_	0.8	V	
.		I _{OH}		_	_	400	μΑ	V ₁₂ = +3.3V[*4]
input reak curr	Input reak current			-10	—	+10	μA	V _{I2} =0V 【*4】
Terminal resis	tor	R _T		_	100	_	Ω	Differential input

[*1] On-off conditions for supply voltage



Vcc-dip conditions

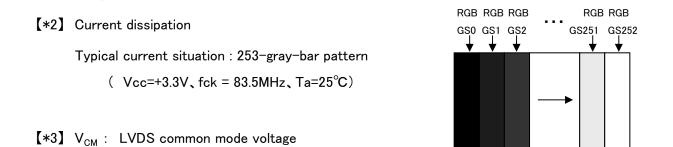
[*4] RL/UD, SELLVDS



V_{th}	$< V_{CC} \leq V_{min}$	
	$t_d \leq 10ms$	
V_{cc}	$< V_{th}$	

Vcc-dip conditions should also follow the On-off conditions for supply voltage

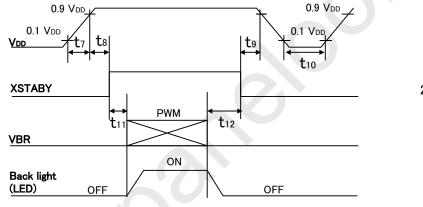
- Hsync/Vsync need not be input so that this model may drive only by the ENAB signal. Even if Hsync/Vsync is input, it doesn't become a malfunction.
- The relation between the data input and the backlight lighting will recommend the above-mentioned input sequ When the backlight is turned on before the panel operates, there is a possibility of abnormally displaying. The liquid crystal module is not damaged.



6-2. LED backlight

							Ta=+25℃
Parar	neter	Symbol	Min.	Тур.	Max.	Unit	Remark
Supply	voltage	Vdd	10.2	12.0	13.8	V	【*1】
0		I DD1	-	370	650	mA	【*2】
Current d	lissipation	Idd2	-	-	10.0	μA	
Permissive inpu	ıt ripple voltage	VRP_BL	-	-	100.0	mVP-P	VDD=+12.0V
VOTADY	High voltage	VIH_BL1	9.0	-	VDD	V	【*3】
XSTABY	Low voltage	VIL_BL1	_	-	0.4	V	【*3】
	High voltage	VIH_BL2	9.0	-	VDD	V	【*4】
VBR	Low voltage	VIL_BL2	_	-	0.4	V	【*4】
PWM fre	equency	fрwм	200.0	-	1k	Hz	【*4,5】
PWM	duty	Dрwм	10.0	-	100.0	%	【*4,5】
Life	time	L	-	(50,000) (Module)	-	h	【Reference】 【*6】

[*1] On-off conditions for supply voltage



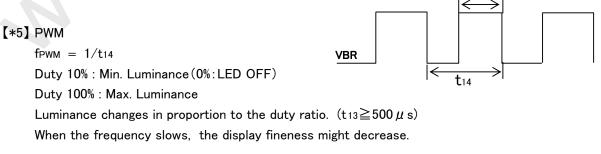
 $20 \ \mu \text{ s} \leq \text{ t7} \leq 200 \text{ms}$ $0 \text{ms} \leq \text{ t8}$ $0 \text{ms} \leq \text{ t9}$ $200 \text{ms} \leq \text{ t10}$ $10 \text{ms} \leq \text{ t11}$ $0 \text{ms} \leq \text{ t12}$

[*2] Current dissipation

Typ. value: VDD= +12V, Duty=100% Max. value: VDD= +10.2V, Duty=100%

[*3] XSTABY is connected by the pull-down resistor of $33k\Omega$.

[*4] VBR is connected by the pull-down resistor of $33k\Omega$.



[*6] Luminance becomes 50% of an initial value. (Ta=25°C, PWM=100%)

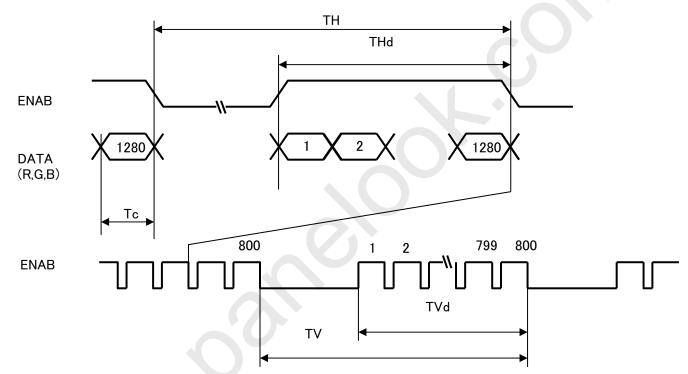
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7. Timing characteristics of input signals

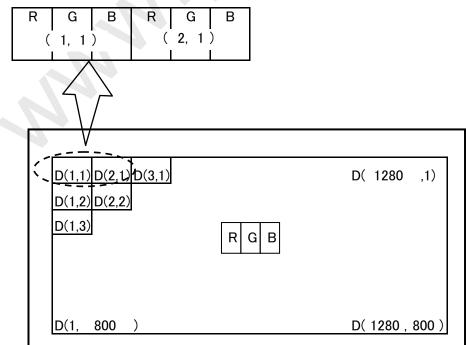
7-1. Timing characteristics

Р	arameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Clock	Frequency	1/Tc	70.0	83.5	85.0	MHz	
	Hevizentel povied	ТН	1480	1680	1880	clock	
	Horizontal period		17.4	20.1	-	μs	
ENAB	Horizontal period (High)	THd	1280	1280	1280	clock	
ENAD		TV	810	831	831	line	【*1】
	Vertical Frequency	IV	15.9	16.7	-	ms	[↑1]
	Vertical period (High)	TVd	800	800	800	line	\frown

[*1] In case of using the long vertical period, the deterioration of display quality, flicker etc. may occur.



7-2. Input Data Signals and Display Position on the screen



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8. Input Signals, Basic Display Colors and Gray Scale of Each Color

8-1. 8 bit input

		Data signal																													
	Colors & Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	В3	B4	B5	B6	В7					
	Black	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
	Blue		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	х	х	1	1	1	1	1	1					
r	Green	-	0	0	0	0	0	0	0	0	х	х	1	1	1	1	1	1	0	0	0	0	0	0	0	0					
Color	Cyan	_	0	0	0	0	0	0	0	0	х	х	1	1	1	1	1	1	х	х	1	1	1	1	1	1					
Basic	Red	_	х	х	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
ä	Magenta	_	х	х	1	1	1	1	1	1	0	0	0	0	0	0	0	0	х	х	1	1	1	1	1	1					
	Yellow	_	х	х	1	1	1	1	1	1	х	х	1	1	1	1	1	1	0	0	0	0	0	0	0	0					
	White	-	х	х	1	1	1	1	1	1	х	х	1	1	1	1	1	1	х	х	1	1	1	1	1	1					
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
م	1	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
f Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
le of	1	Î	↑ ↑																												
Scale	Ļ	↓	Ļ								↓ ↓																				
Gray	Brighter	GS250	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
0	\downarrow	GS251	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
	Red	GS252	х	х	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
en	1	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
Green	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
e of	1	Î				,	1								1								1	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0							
Scale	\downarrow	↓		-			L (-					ļ								ļ	-							
Gray \$	Brighter	GS250	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0					
Ū	\downarrow	GS251	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0					
	Green	GS252	0	0	0	0	0	0	0	0	х	х	1	1	1	1	1	1	0	0	0	0	0	0	0	0					
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0					
e	Î	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0					
f Blue	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0					
ale of	1	Ť				ŕ	1								t								1								
Scale	Ţ	Ļ		1			l			_					ļ							1	ļ	1							
Gray	Brighter	GS250	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1					
	\downarrow	GS251	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1					
	Blue	GS252	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	х	х	1	1	1	1	1	1					

0 :Low level voltage 1 :High level voltage X :Don't care

Each basic color can be displayed in253 gray scales from 8 bit data signals. According to the combination of, total 24 bit data signals, the 16-million-color display can be achieved on the screen.

8-2. 6 bit input

	Colors &		Data signal																	
	Gray scale	GrayScale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	В0	B1	B2	B3	B4	B5
	Black	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	_	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
<u>ب</u>	Green	_	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Colc	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Basic Color	Red	_	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Ä	Magenta	_	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	_	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
σ	ſ	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
f Re	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Red	1	\downarrow	Ļ							\downarrow								l		
Sca	↓	\downarrow	Ļ						↓						Ļ					
Gray	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Ũ	Ļ	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
en	ſ	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
Scale of Green	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
e of	1	↓				L					`	l					`	l		
Scal	Ļ	↓				l					,	l					,	l		
Gray	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
9	Ļ	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
e	1	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
Gray Scale of Blue	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
ale o	↑	\downarrow				l						l						l		
Scé	Ļ	Ļ				l						l				1		l		
Gray	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
	↓	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

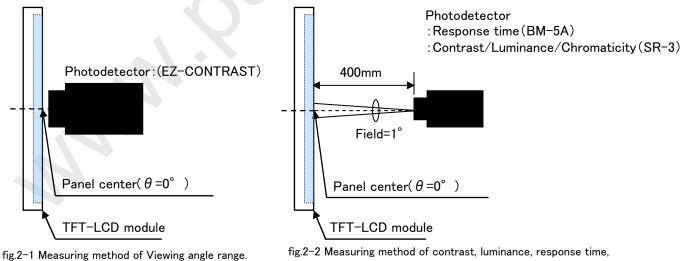
Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

9.	Optical	Characteristics

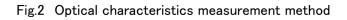
Para	Parameter		Condition	Min.	Тур.	Max.	Unit	Remark
Viewing	Horizontal	θ 21, θ 22		70	80	-	Deg.	
angle	Vertical	θ11	CR>10	45	65	-	Deg.	【*1,2,4】
range	vertical	<i>θ</i> 12		70	80	-	Deg.	
Contra	ist ratio	CR	optimized angle	450	800	-		【*2,4】
Response Time	White Black	τr + τ d		-	30	-	ms	【*3,4】
Chroma	aticity of	Wx		0.260	0.310	0.360		
Wł	White			0.285	0.335	0.385		\sim
Chroma	Chromaticity of			_	0.630	-		
	ed	Ry		_	0.345	-		[:::4]
Chroma	aticity of	Gx	<i>θ</i> =0°	_	0.315	-		【*4】
Gro	een	Gy	0-0	-	0.630	Ē		
Chroma	aticity of	Bx		_	0.150		• •	
	ue	Ву		_	0.075	-		
Luminance of white		Y_{L1}		320	400	-	cd/m²	[*4]
White U	niformity					1.33		【*5】

%The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.2 below.



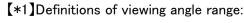
and Chromaticity.

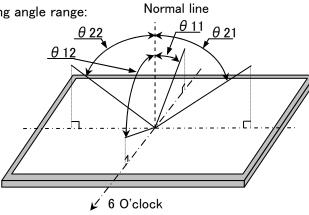


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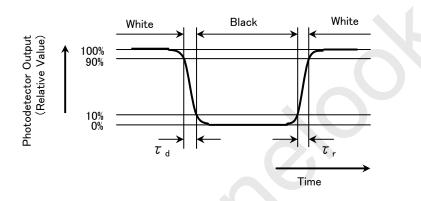


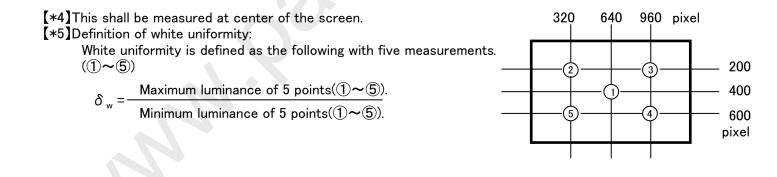
[*2]Definition of contrast ratio:

The contrast ratio is defined as the following. Contrast (CR) = Luminance with all pixels white Luminance with all pixels black

[*3]Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".







- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Since the front polarizer is easily damaged, pay attention not to scratch it.
- c) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- d) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- e) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.Handle with care.
- f) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- g) Since there is a circuit board in the module back, stress is not added at the time of a design assembly.
 Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.
- h) It causes an irregular display and the defective indication, etc., when always put constant pressure on the back of the module.

Please do not make the structure to press the back of the module.

- i) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- j) Connect GND to stabilize against EMI and external noise.
- k) When handling LCD modules and assembling them into cabinets, please avoid that long-terms storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the modules. Do not use the LCD module under such environment.
- 1) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- m) Be careful when using it for long time with fixed pattern display as it may cause accidential image.
- n) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.
 If adjusted value is changed, the specification may not be satisfied.
- o) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.
- p) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- q) Notice : Never take to pieces the module , because it will cause failure.
 Please do not peel off the Black tape pasted to the product.
- r) An abnormal display by changing in quality of the polarizing plate might occur regardless of contact or no contact to the polarizing plate, because of epoxy resin (amine system curing agent) that comes out from the material and the packaging material used for the set side, the silicon adhesive (dealcoholization system and oxime system), and the tray blowing agents (azo-compound), etc.
 Please confirm adaptability with your employed material.

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11. Packing form

- a) Piling number of cartons : MAX. 5
- b) Package quantity in one carton:20pcsc) Carton size(TYP):460mm(W) × 426mm(D) × 341mm(H)
 - d) Total mass of one carton filled with full modules(20pcs): 14kg

12. Reliability test items

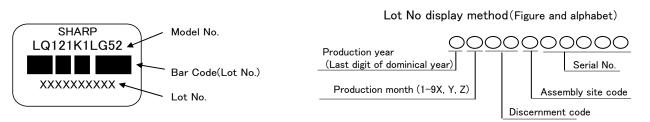
	No.	Test item	Conditions	Remark
	1	High temperature storage test	Ambient temperature 70°C 240H	【Note1】
	2	Low temperature strage test	Ambient temperature -30°C 240H	【Note1】
	3	High temperature & high humidity operation test	Ambient temperature 40°C, Humidity 95% RH 240H (No condensation.)	【Note1】
	4	High temperature operation test	Panel surface 70°C 240H	【Note1】
∆1	5	Low temperature operation test	Ambient temperature -20°C 240H	【Note1】
	6	Vibration test	<sin wave=""> Frequency :10~57Hz/Vibration width (one side) :0.076mm :57~500Hz/Gravity:9.8m/s2 Sweep time:11minutes Test period :3H(X, Y, Z direction 1H)</sin>	【Note1】
	7	Shock test	Max. gravity:490m/s2 Pulse width:11ms Direction:±X,±Y,±Z Test period :1time/1direction	【Note1】
Δ1	8	Thermal shock test	−20°C[0.5h] ~ 70°C[0.5h]∕50cycles	【Note1】

[Note1] Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state: Temperature:15~35°C, Humidity:45~75%, Atmospheric pressure:86~106kpa)

13. Others

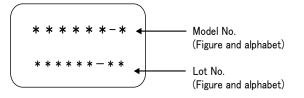
- 13-1. Lot No Label:
 - A) Module serial label

The label that displays SHARP·Model No.(LQ121K1LG52)·Lot No. is stuck on the back of the module.



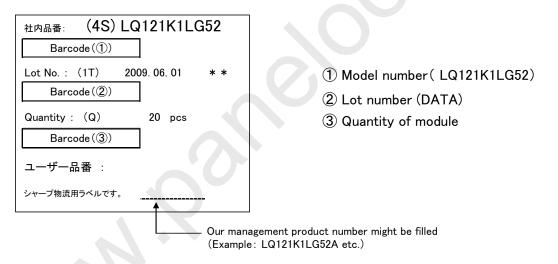
B)Backlight serial label

The label that displays the model No. and lot No. for the backlight is stuck on the back of the module.



13-2. Packing box Label:

The label that displays ①Model number(LQ121K1LG52) ②Lot number ③Quantity of module is stuck on the packing box. Moreover, the display of bar code also applies to this.



A right picture is written to the packing box of module for the RoHS restriction. ※ R.C.(RoHs Compliance)means these parts have corresponded with the RoHs directive. This module corresponds from the first sample to RoHS Directive.

R.C.

- 13-3. The ozone-depleting substances is not used.
- 13-4. If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.

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14. Storage conditions

Environmental condition range of storage temperature and humidity

Temperature 0 to 40 degrees Celsius

Relative humidity 95% and below

[Note]Please refer below as a mean value of the environmental conditions.

Summer time temperature 20 to 35 degrees Celsius humidity, 85% and below

Winter time temperature 5 to 15 degrees Celsius humidity , 85% and below

Please maintain within 240 hours of accumulated length of storage time, with conditions of 40 degrees

Celsius and room humidity of 95%.

Direct sun light

Please keep the product in a dark room or cover the product to protect from direct sun light.

Atmospheric condition

Please refrain from keeping the product with possible corrosive gas or volatile flux.

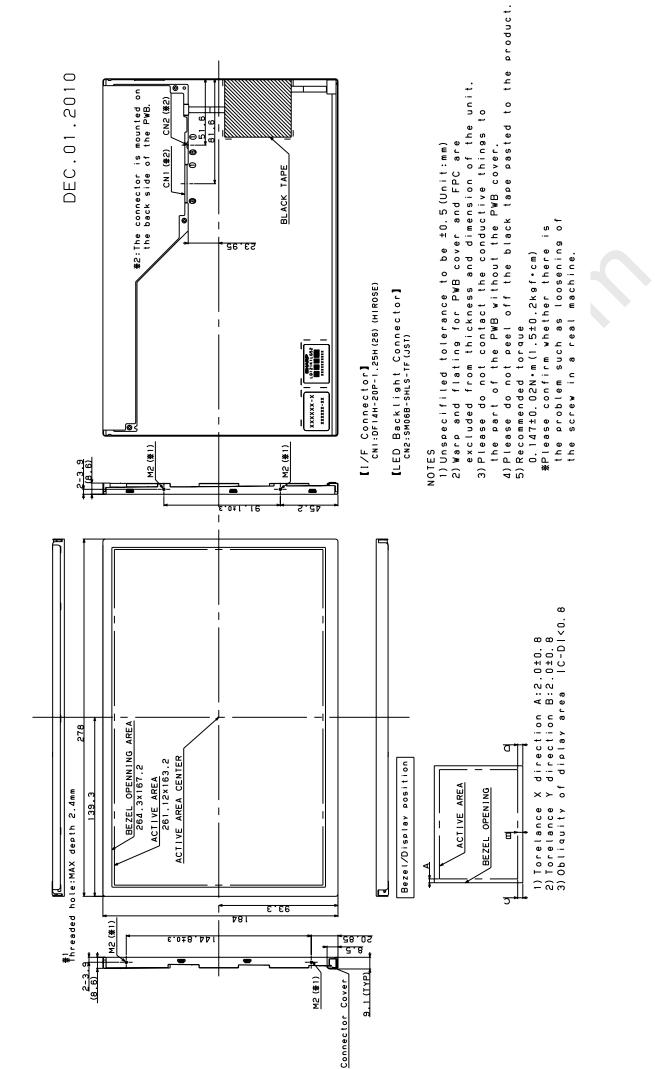
Prevention of dew

Please store the product carton either on a wooden pallet or a stand / rack to prevent dew. Do not place directly on the floor. In addition, to obtain moderate ventilation in between the pallet's top and bottom surfaces, pile the cartons up in a single direction and in order.

Please place the product cartons away from the storage wall.

Storage period

Within above mentioned conditions, maximum storage period should be one year.



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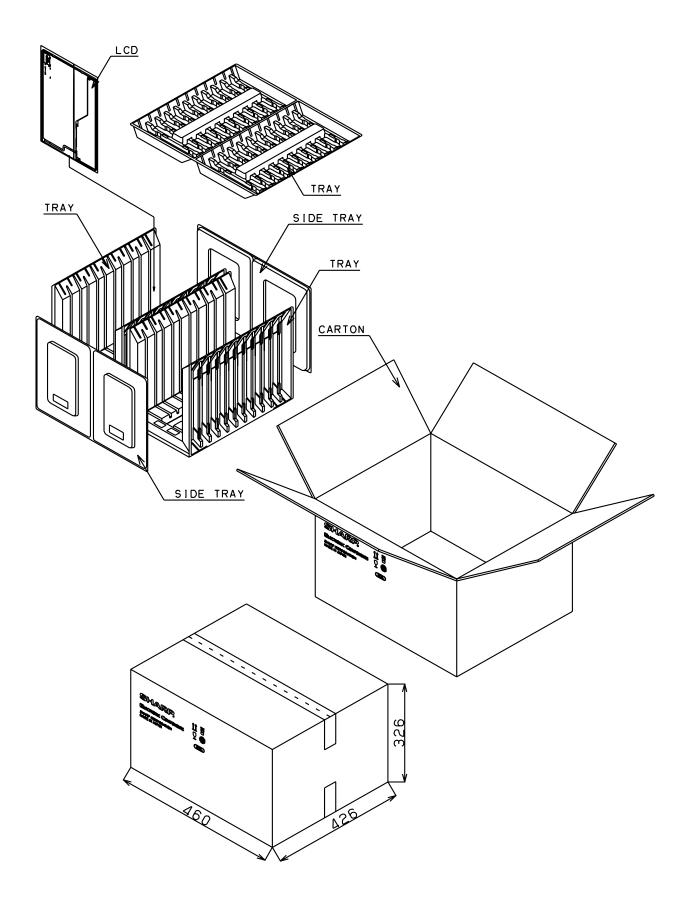


Fig.3 : PACKING FORM