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TITLE: MV236FHB-N10
Product Specification

Rev. 0

BEIJING BOE Display TECHNOLOGY

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PRODUCT GROUP
SPEC. A ISSUE DATE
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REVISION HISTORY

()preliminary specification()Final specification

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Revision No.	Page	Description of changes	Date	Prepared
Rev.0		Initial Release	Jun.05.2015	Wang Baoqiang
		20		
(10			

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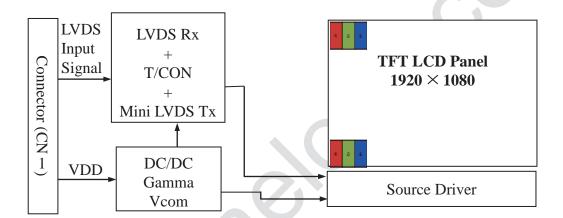
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1.0 GENERAL DESCRIPTION

1.1 Introduction

MV236FHB-N10 is a color active matrix TFT LCD open cell using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This open cell has a 23.6 inch diagonally measured active area with FHD resolutions (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this open cell can display 16.7M colors. The TFT-LCD panel used for this open cell is adapted for a low reflection and higher color type.



1.2 Features

- LVDS Interface with 2 pixel / clock
- High-speed response
- 6-bit (Hi-FRC) color depth, display 16. 7M colors
- High luminance and contrast ratio, low reflection and wide viewing angle
- DE (Data Enable) only
- RoHS/Halogen Free
- TCO 6.0, ES 6.0 compliant
- Gamma Correction
- Reverse type

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1.3 Application

- Desktop Type of PC & Workstation Use
- Slim-Size Display for Stand-alone Monitor
- Display Terminals for Control System
- Monitors for Process Controller

1.4 General Specification

The followings are general specifications at the model MV236FHB-N10.

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	521.28(H) x293.22(V)	mm	
Number of pixels	1920(H) ×1080(V)	pixels	
Pixel pitch	0.2715(H) x 0.2715(V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.7M	colors	
Display mode	Normally Black		
Open Cell Transmittance	5.3	%	
Weight (typ)	490	gram	
Power Consumption	3.6(@ Mosaic Pattern)	Watt	
Surface Treatment	Haze 25%, 3H		

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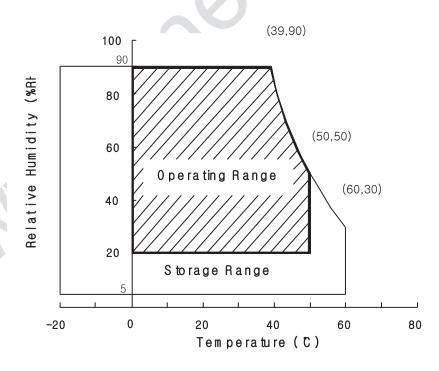
2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings> [VSS=GND=0V]

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	-0.3	5.5	V	
Logic Supply Voltage	V _{IN}	VSS-0.3	V _{DD} +0.3	V	Ta = 25 °C
Operating Temperature	T _{OP}	0	+50	°C	1)
Storage Temperature	T_{ST}	-20	+60	$^{\circ}$ C	1)

Note : 1) Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39 °C max. and no condensation of water.



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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical specifications >

 $[Ta = 25 \pm 2 \ ^{\circ}\mathbb{C}]$

Parameter		Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	4.5	5.0	5.5	V	News
Power Supply Current	I_{DD}	-	TBD	TBD	mA	Note1
In-Rush Current	I _{RUSH}	-	-	5.0	A	Note 2
Permissible Input Ripple Voltage	V _{RF}	-	-	300	mV	Note1,3
High Level Differential Input Threshold Voltage	V _{IH}	-	-	+100	mV	
Low Level Differential Input Threshold Voltage	V _{IL}	-100) .	mV	
Differential input voltage	V _{ID}	200	-	600	mV	
Differential input common mod e voltage	Vcm	1.0	1.2	1.5		V _{IH} =100mV, V _{IL} =-100mV
	P _D	-	3.6	-	W	
Power Consumption	P _{BL}	-	-	-	W	
	P _{total}	-	-	-	W	

Notes: 1. The supply voltage is measured and specified at the interface connector of LCM.

The current draw and power consumption specified is for VDD=5.0V, Frame rate=60Hz

Clock frequency = 92.9 MHz. Test Pattern of power supply current

a) Typ: Mosaic Pattern

- 2. Duration of rush current is about 2 ms and rising time of VDD is 520 μ s \pm 20 %
- 3. Ripple Voltage should be covered by Input voltage Spec.

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4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25\pm2^{\circ}$ C) with the equipment of Luminance meter system (Goniometer system and **TOPCONE PR730**) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to $\theta_{\emptyset=0}$ (= θ_3) as the 3 o'clock direction (the "right"), $\theta_{\emptyset=90}$ (= θ_{12}) as the 12 o'clock direction ("upward"), $\theta_{\emptyset=180}$ (= θ_9) as the 9 o'clock direction ("left") and $\theta_{\emptyset=270}$ (= θ_6) as the 6 o'clock direction ("bottom"). While scanning θ and/or \emptyset , the center of the measuring spot on the Display surface shall stay fixed. The measurement shall be executed after 30 minutes warm-up period. VDD shall be 5.0V +/-10% at 25°C. Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

1 Table 4. Wiodule Optical									
Parame	ter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark	
	TT 1			80	89		Deg.		
Viewing Angle	Horizontal	Θ_9	CD > 10	80	89	-	Deg.	Note 1	
range	Vertical	Θ_{12}	CR > 10	80	89	-	Deg.	Note 1	
	vertical	Θ_6		80	89	-	Deg.		
Luminance Cor	ntrast ratio	CR		700	1000			Note 2	
Transmittance		Tr		5.0	5.3	-			
Luminance of	White	Y _w		200	250		cd/m ²	Note 3	
White luminand uniformity	ce	ΔΥ		75	-		%	Note 4	
	White	W_{x}			0.313		-		
	Willte	W_{y}	$\Theta = 0^{\circ}$ (Center)		0.329		-		
	Red	R _x	Normal		0.641		-		
Reproduction		R_{y}	Viewing		-0.03	0.334	+0.03	-	Note 5
of color	Green	G_{x}	Angle	-0.03	0.318	+0.03	-		
	Green	G_{y}			0.639		-		
	Blue	B_{x}			0.154		-		
	Diue	B_{y}			0.066		-		
Response Time	GTG	T_{g}			14	20	ms	Note 6	
Cross T	alk	СТ		-	-	2.0	%	Note 8	

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Note:

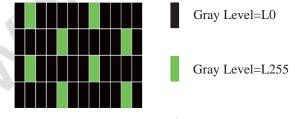
- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface.
- 2. Contrast measurements shall be made at viewing angle of θ = 0° and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. Luminance Contrast Ratio (CR) is defined mathematically.

- 3. Center Luminance of white is defined as the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as : $\Delta Y = ($ Minimum Luminance of 9points / Maximum Luminance of 9points) * 100

the input signal for "any level of gray(bright)" and "any level of gray(dark)"

- 5. The color chromaticity coordinates specified in Table 4. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. Response time Tg is the average time required for display transition by switching the input signal as below table and is based on Frame rate fV =60Hz to optimize.

 Each time in below table is defined as appendix Figure 3 and shall be measured by switching
- 7. Flicker value is measured at the LCD surface at flicker pattern. And flicker pattern is different with different driving method. (The Flicker pattern of z-inversion is the 1V1H at Green status)
 - a.) Test Pattern: It is listed as following.



b.) Measured Position: Center of screen & perpendicular to the screen

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8. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark.

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5.0 INTERFACE CONNECTION.

5.1 Electrical Interface Connection

• CN11 Module Side Connector : UJU IS100-L30R-C23or Equivalent User Side Connector : JAE FI-X30H or Equivalent

Pin No	Symbol	Function	Remark
1	RXO0-	Negative Transmission data of Pixel 0 (ODD)	
2	RXO0+	Positive Transmission data of Pixel 0 (ODD)	
3	RXO1-	Negative Transmission data of Pixel 1 (ODD)	
4	RXO1+	Positive Transmission data of Pixel 1 (ODD)	
5	RXO2-	Negative Transmission data of Pixel 2 (ODD)	
6	RXO2+	Positive Transmission data of Pixel 2 (ODD)	
7	GND	Ground	
8	RXOC-	Negative Transmission Clock (ODD)	
9	RXOC+	Positive Transmission Clock (ODD)	
10	RXO3-	Negative Transmission data of Pixel 3 (ODD)	
11	RXO3+	Positive Transmission data of Pixel 3 (ODD)	
12	RXE0-	Negative Transmission data of Pixel 0 (EVEN)	
13	RXE0+	Positive Transmission data of Pixel 0 (EVEN)	
14	GND	Ground	
15	RXE1-	Negative Transmission data of Pixel 1 (EVEN)	
16	RXE1+	Positive Transmission data of Pixel 1 (EVEN)	
17	GND	Ground	
18	RXE2-	Negative Transmission data of Pixel 2 (EVEN)	
19	RXE2+	Positive Transmission data of Pixel 2 (EVEN)	
20	RXEC-	Negative Transmission Clock (EVEN)	
21	RXEC+	Positive Transmission Clock (EVEN)	
22	RXE3-	Negative Transmission data of Pixel 3 (EVEN)	
23	RXE3+	Positive Transmission data of Pixel 3 (EVEN)	
24	GND	Ground	Note 1
25	CE	Internal Use	DVR
26	CTL	Internal Use	DVR
27	NC		
28	VDD		
29	VDD	Power Supply: +5V	
30	VDD		

Note 1: This pin should be connected with GND.

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5.2 LVDS Interface (Tx; THC63LVDF83A or Equivalent) 5.2.1 LVDS Interface

	Input	Trans	mitter	Inter	face	MV236FHB-N10 (CN11)	Remark
	Signal	Pin No.	Pin No.	System (Tx)	TFT-LCD (Rx)	Pin No.	
	OR0	51					
	OR1	52					
	OR2	54	40	OUTO	RXO0-		
	OR3	55	48 47	OUT0- OUT0+	RXO0- RXO0+	$\frac{1}{2}$	
	OR4	56	47	OUTO+ KAOO+	KAO0+		
	OR5	3					
	OG0	4					
	OG1	6					
	OG2	7					
	OG3	11	10	OLUT1	DVO1	2	
	OG4	12	46 45	OUT1- OUT1+	RXO1- RXO1+	3 4	
	OG5	14	43	0011+	KAOI+	4	
	OB0	15					
L	OB1	19					
V	OB2	20					
Ď	OB3	22					
S	OB4	23	10	OLUTO	DWO	_	
	OB5	24	42 41	OUT2- OUT2+	RXO2- RXO2+	5 6	
	Hsync	27	41	0012+	KAU2+	0	
	Vsync	28					
	DE	30		CLK	RXO		
	MCLK	31	40 39	OUT- CLK	CLK- RXO	8 9	
,	OR6	50	3)	OUT+	CLK+	, , , , , , , , , , , , , , , , , , , ,	
	OR7	2					
	OG6	8			RXO3-		
	OG7	10	38	OUT3-	RXO3+	10	
	OB6	16	37	OUT3+		11	
	OB7	18					
	RSVD	25					

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6.0 SIGNAL TIMING SPECIFICATION

6.1 The MV236FHB-N10 is operated by the DE only.

Item	Symbols		Min	Тур	Max	Unit	Note
	Period	tCLK	11.5	14.9	18.7	ns	
DCLK	Frequency	-	53.6	67.3	87.2	MHz	
	Period	tHP	990	1010	1040	tCLK	
Hsync	Horizontal Valid	tHV	960	960	960	tCLK	
	Frequency	fH	48.5	60.6	78	KHz	
	Period	tVP	972	1111	1250	tHP	
Vsync	Vertical Valid	tVV	1080	1080	1080	tHP	
	Frequency	fV	49	60	75	Hz	
DE	DE Setup Time	tSI	4	-	-	ns	
(Data Enable)	DE Hold Time	tHI	4	1	-	ns	For DCLK
Data	Data Setup Time	tSD	4	1	-	ns	Eom DCI V
Data	Data Hold Time tHD		4	-	-	ns	For DCLK
LVDS Receiv er clock	Input spread spectrum ratio	SSr	-3	-	3	%	

Note: Hsync period and Hsync width-active should be even number times of tCLK. If the value is odd number times of tCLK, display control signal can be asynchronous. In order to operate this LCM a H sync, Vsyn, and DE (data enable) signals should be used.

- 1. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
- 2. Vsync and Hsync should be keep the above specification.
- 3. Hsync Period, Hsync Width, and Horizontal Back Porch should be any times of character number (4).
- 4. The polarity of Hsync, Vsync is not restricted.
- 5. The Max frequency of 1920X1080 resolution is 82.5Mhz

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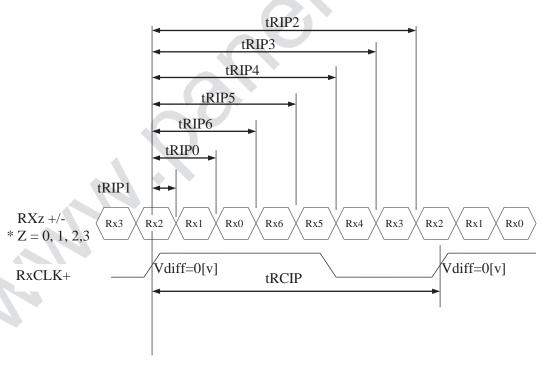
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6.2 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter is shown in Table 5.

<Table 5. LVDS Rx Interface Timing Specification>

Item	Symbol	Min	Тур	Max	Unit	Remark
CLKIN Period	tRCIP	11.5	14.9	18.7	nsec	
Input Data 0	tRIP1	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP0	tRCIP/7-0.4	tRCIP/7	tRCIP/7+0.4	nsec	
Input Data 2	tRIP6	2 ×tRCIP/7-0.4	2 ×tRCIP/7	$2 \times tRCIP/7 + 0.4$	nsec	
Input Data 3	tRIP5	3 ×tRCIP/7-0.4	$3 \times tRCIP/7$	$3 \times \text{tRCIP/7+0.4}$	nsec	
Input Data 4	tRIP4	4 ×tRCIP/7-0.4	4 ×tRCIP/7	$4 \times tRCIP/7 + 0.4$	nsec	
Input Data 5	tRIP3	5 ×tRCIP/7-0.4	5 ×tRCIP/7	$5 \times \text{tRCIP/7+0.4}$	nsec	
Input Data 6	tRIP2	6 ×tRCIP/7-0.4	6 × tRCIP/7	$6 \times tRCIP/7 + 0.4$	nsec	



* Vdiff = (R	RXz+)-(R)	Xz-)(RXCL	K+)-((RXCLK-)
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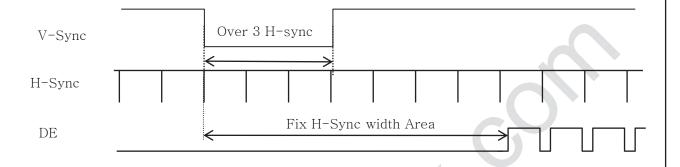
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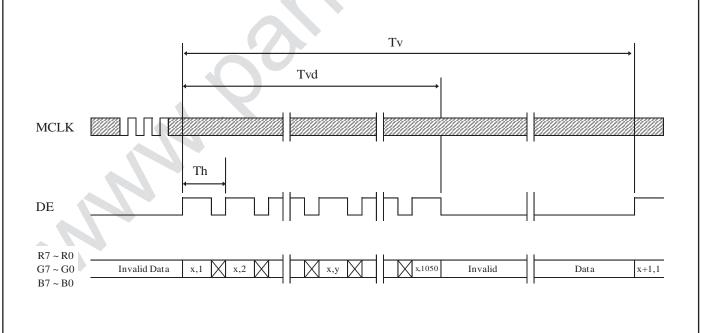
7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

7.1 Sync Timing Waveforms



- 1) Need over 3 H-sync during V-Sync Low
- 2) Fix H-Sync width from V-Sync falling edge to first rising edge

7.2 Vertical Timing Waveforms

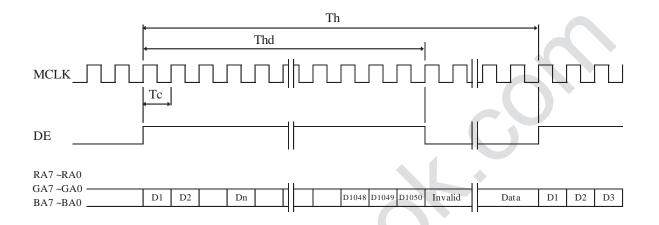


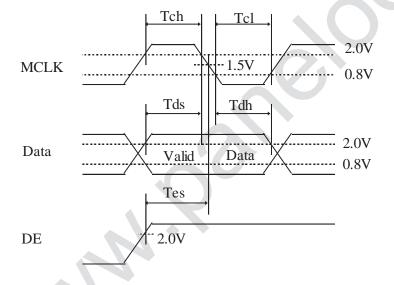
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7.3 Horizontal Timing Waveforms





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8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

C 1 0 C C 1				RI	ED I	DA7	ГΑ			GREEN DATA					BLUE DATA										
Color & G	Color & Gray Scale		R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	B5	B4	В3	B2	В1	BO
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0_{4	0	0	0	0	0
Dagia Calama	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Basic Colors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0,	0	0	0	0	0	0	0	0	0	0
	\triangle	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	\triangle				,																•	1			
of RED	∇				,																,	ļ			
	Brighter	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	∇	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	\triangle	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray Scale	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
of GREEN	\triangle				,								1	1							,	1			
OI GREEN	∇				. ,								,	ļ								ļ			
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	∇	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	\triangle	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray Scale	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
of BLUE	\triangle				•	1							,	1								1			
OI BLUE	∇)	ļ								\downarrow											
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	∇	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Δ	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
Gray Scale	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0
	Δ													<u> </u>											
of WHITE	∇					ļ								ļ											
	Brighter	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1
		1	1 4	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0
<u> </u>	∇	1	1	1	$\Gamma_{\rm I}$	$\Gamma_{\rm I}$	Γ_1	_1	LU	L ₁	Lı	LI	1	L ₁	LI		LU I	1	\Box_1		_1	\Box_{T}	L ₁		Ľ

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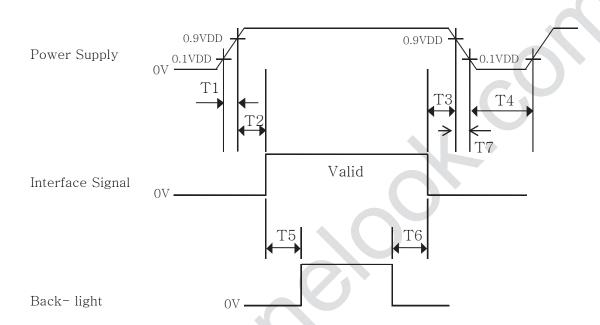
B2010-8002-A (3/3)

A4(210 X 297)

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9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



- \bullet 0.5 ms \leq T1 \leq 10 ms
- \bullet 0 \leq T2 \leq 50 ms
- \bullet 0 \leq T3 \leq 50 ms
- \bullet 1 sec \leq T4
- \bullet 200 ms \leq T5
- \bullet 200 ms \leq T6

Notes:

- 1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on.
- 3. Back Light must be turn on after power for logic and interface signal are valid.
- 4. T7 decreases smoothly, there is none re-bouncing voltage.

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10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

FIGURE 6 (located in Appendix) shows mechanical outlines for the model MV236FHB-N10. Other parameters are shown in Table 6.

< Table 6. Dimensional Parameters>

Parameter	Specification	Unit
Dimensional outline	$529.66(H) \times 303.16(V) \times 10.2(D)$ typ.	mm
Weight	TBD	gram
Active area	521.28 (H) × 293.22 (V)	mm
Pixel pitch	$0.2715 \text{ (H)} \times 0.2715 \text{ (V)}$	mm
Number of pixels	$1920 \text{ (H)} \times 1080 \text{ (V) (1 pixel} = R + G + B \text{ dots)}$	pixels

10.2 Mounting

See FIGURE 5. (shown in Appendix)

10.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an anti-glare coating to minimize reflection and a coating to reduce scratching.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

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11.0 RELIABLITY TEST

The Reliability test items and its conditions are shown in below. <Table 7 Reliability Test Parameters >

No	Test Items	Conditions		
1	High temperature storage test	$Ta = 60 ^{\circ}\text{C}, 240 \text{ hrs}$		
2	Low temperature storage test	Ta = -20 °C, 240 hrs		
3	High temperature & high humidity operation test	Ta = 50 °C, 80% RH, 240hrs		
4	High temperature operation test	Ta = 50 °C, 240hrs		
5	Low temperature operation test	Ta = -5°C, 240hrs		
6	Thermal shock	Ta = -20 °C \leftrightarrow 60 °C (0.5 hr), 100 cycle		
7	Vibration test (non-operating)	Frequency Random,1 ~ 200 Hz, Gravity 1.05 Grms Period +Z 60 min		
8	Electro-static discharge test	Air : 150 pF, 330Ω , 15 KV Contact : 150 pF, 330Ω , 8 KV PCBA Pin Contact:3times/Point, ± 5 KV		

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12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Do not pull the interface connector in or out while the LCD module is operating.
 - Put the module display side down on a flat horizontal plane.
 - Handle connectors and cables with care.
- (3) Cautions for the operation
 - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.
- (4) Cautions for the atmosphere
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - •When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

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13.0 PRODUCT SERIAL NUMBER

Global LCD Panel Exchange Center

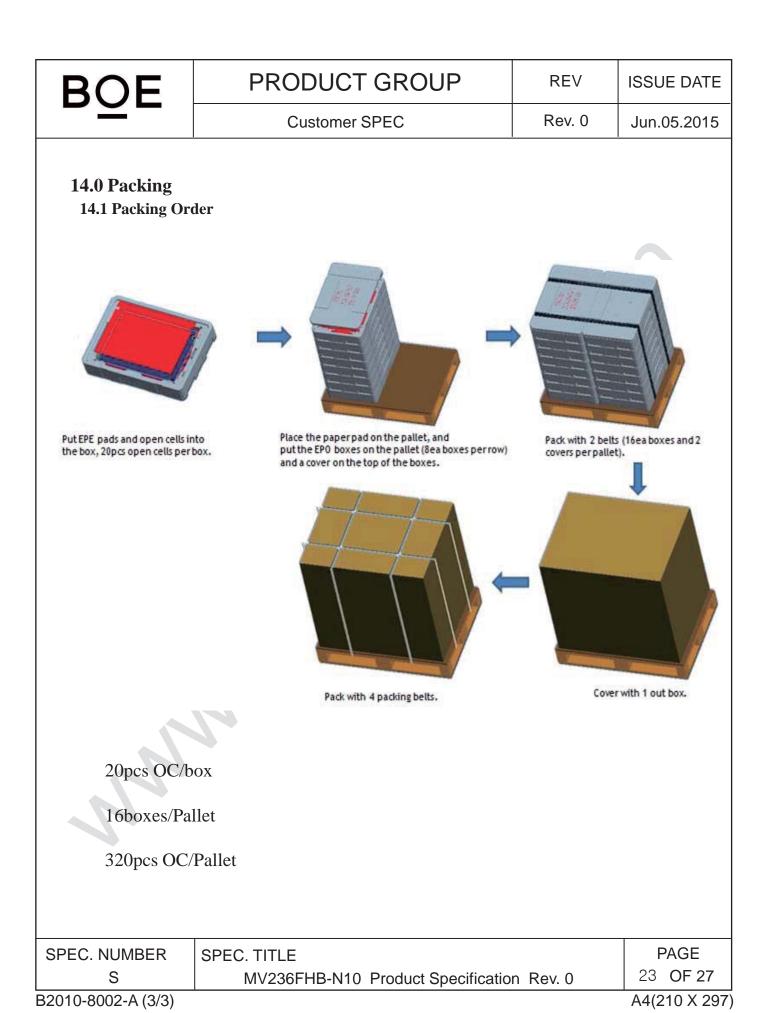




- 1. Control Number
- 2. Rank / Grade
- 3. Line Classification
- 4. Year (2001:01, 2002:02, ...)

- 5. Month (1,2,3, ..., 9, X, Y, Z)
- 6. Internal Use
- 7. Serial Number

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14.2 Packing Note

- Box Dimension : $480 \text{mm}(W) \times 690 \text{mm}(L) \times 110 \text{mm}(H)$
- Package Quantity in one Box : 20pcs

14.3 Box label

- Label Size : 108 mm (L) × 56 mm (W)
- Contents

Model: MV236FHB-N10

Q'ty: Module 20 Q'ty in one box

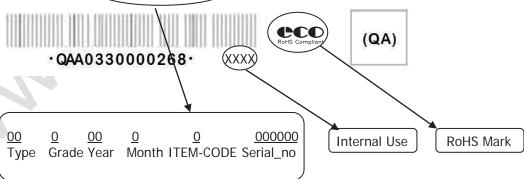
Serial No.: Box Serial No. See next page for detail description.

Date: Packing Date



MODEL: MV236FHB-N10 **Q'TY**: 20

SERIAL NO. : 000000000000 DATE :



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15.0 APPENDIX

Figure 1. Measurement Set Up

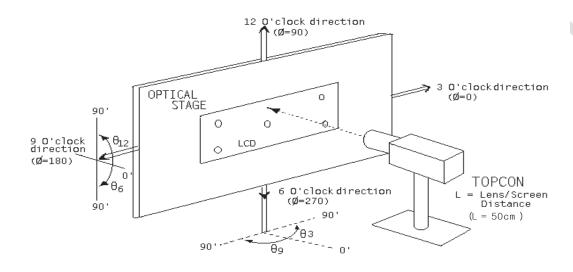
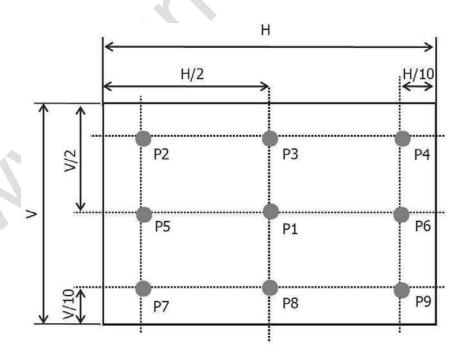


Figure 2. White Luminance and Uniformity Measurement Locations (9 points)



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Figure 3. Response Time Testing

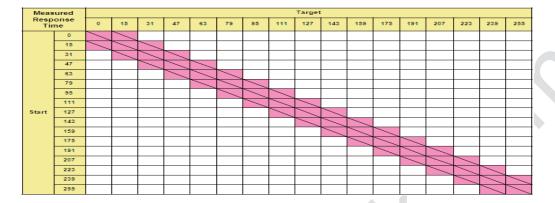
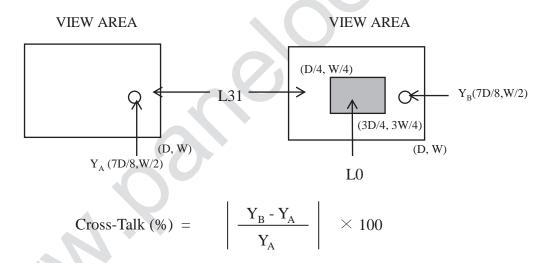


Figure 4. Cross Modulation Test Description



Where: Y_A = Initial luminance of measured area (cd/m²) Y_B = Subsequent luminance of measured area (cd/m²) The location measured will be exactly the same in both patterns

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Figure 5. TFT-LCD Open Cell Outline Dimensions (Front view)

