



MODEL NO. :	P1210SVF1MB00
SPEC VERSION:	1.0
ISSUED DATE:	2021/5/6

■Preliminary Specification

□ Final Product Specification

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Approv d by	Notes

TIANMA Confirmed:

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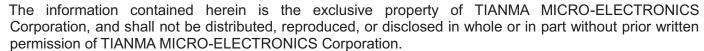
This technical specification is subjected to change without notice





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RECORD OF REVISION

Rev	Issued Date	Description	Editor
1.0	2021-5-6	Preliminary Specification release	Anna Huang
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			>





Model No. P1210SVF1MB00

1 GENERAL SPECIFICATIONS

	Feature	Spec		
	Size	12.1 inch		
	Resolution	800xRGBx600		
	Technology Type	SFT		
Diamley Spee	Pixel Configuration	RGB vertical stripe		
Display Spec.	Pixel pitch(mm)	0.3075(H) × 0.3075(V)		
	Display Mode	TM with Normally Black		
	Surface Treatment	Anti Glare		
	Viewing Direction	All		
	LCM (W x H x D) (mm)	279.0 (H) ×209.0 (V) ×9.0 (D)		
Mechanical	Active Area(mm)	246.0 (H) × 184.5 (V) (typ.)		
Characteristics	With /Without TSP	Without TSP		
Cildideteristics	Connection Type	Socket		
	Weight (kg)	TBD		
Electrical	Interface	LVDS 1 port		
Characteristics Color Depth		16 7M/262K		

Note 1: Requirements on Environmental Protection: RoHS

Note 2: LCM weight tolerance: ± 5%





2 Input/Output Terminals

2.1 LVDS

CN1: MSB240420HE (Produced by STM) or equivalent.

Pin	Name	Description			
1	VCC	3.3V Power Supply			
2	VCC	3.3V Power Supply			
3	GND	Ground			
4	6-8Bit SET	Select 6 or 8 Bits LVDS Input (VCC:8Bits ; GND/NC: 6Bits)			
5	RIN0-	Negative(-) LVDS differential data input			
6	RIN0+	Positive(+) LVDS differential data input			
7	GND	Ground			
8	RIN1-	Negative(-) LVDS differential data input			
9	RIN1+	Positive(+) LVDS differential data input			
10	GND	Ground			
11	RIN2-	Negative(-) LVDS differential data input			
12	RIN2+	Positive(+) LVDS differential data input			
13	GND	Ground			
14	CLKIN-	Clock Signal(-)			
15	CLKIN+	Clock Signal(+)			
16	GND	Ground			
17	RIN3-	Negative(-) LVDS differential data input			
17	KIN3-	(Used for 8Bits LVDS Input; NC for 6Bits)			
18	RIN3+	Positive(+) LVDS differential data input			
10	KINST	(Used for 8Bits LVDS Input; NC for 6Bits)			
19	REVERSE	Display Reversed Function			
19	INLVLINGE	(VCC: Display Reverse; GND/NC: Normal Display)			
20	NC/GND	Test Function Pin(Do not set this pin to High)			



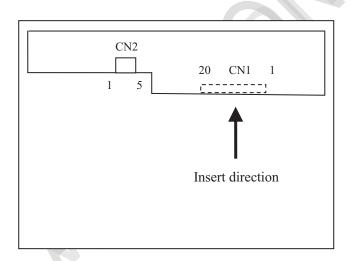


2.2 BACKLIGHT

CN2: MSB24038P5 (Produced by STM) or equivalent.

1 VDD 12V 2 GND GND 3 Enable 5V-On / 0V-Off 4 Dimming PWM Dimming 5 NC NC	Pin	Symbol	Signal Name	
3 Enable 5V-On / 0V-Off 4 Dimming PWM Dimming	1	VDD	12V	
4 Dimming PWM Dimming	2	GND	GND	
	3	Enable	5V-On / 0V-Off	
5 NC NC	4	Dimming	PWM Dimming	
	5	NC	NC	

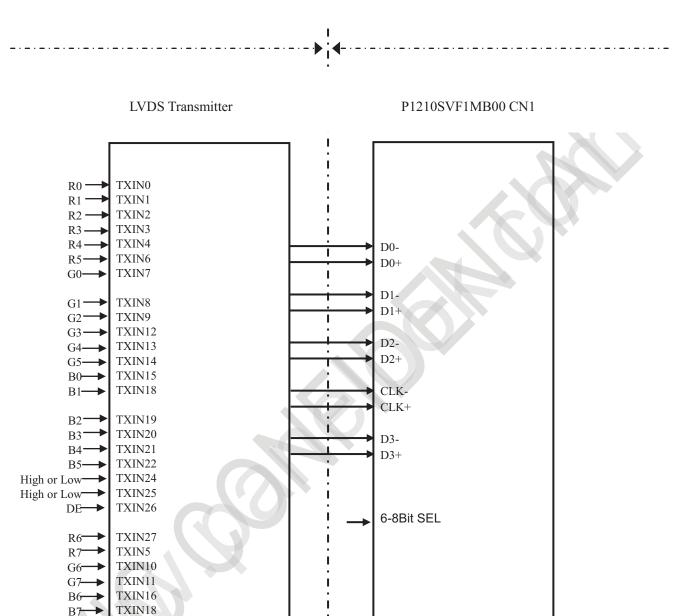
2.3 POSITION OF PLUGS AND A SOCKET







2.4 CONNECTION BETWEEN RECEIVER AND TRANSMITTER FOR LVDS



Note1: The lowest bit (R0, G0, B0), the upper bit (R7, G7, B7)

TXIN23

CLK IN

RSVD-

CLK-

Note2:Connecting cable between LCD panel's connector and transmitter should use 100Ω twisted line.

Note3: If only Hsync and Vsync, the product don't work. Make sure DE signal has been input.



3 ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Min	Max	Unit	Remark
LCD Power Voltage	VCC	-0.5	5.0	V	
Backlight Power Voltage	VDD	-0.3	33	V	
Backlight Input Voltage	VIN_BL	-0.3	5.5	V	Note1
Operating Temperature	T _{OPR}	-20	70	$^{\circ}$	M
Storage Temperature	T _{STG}	-30	80	$^{\circ}$	

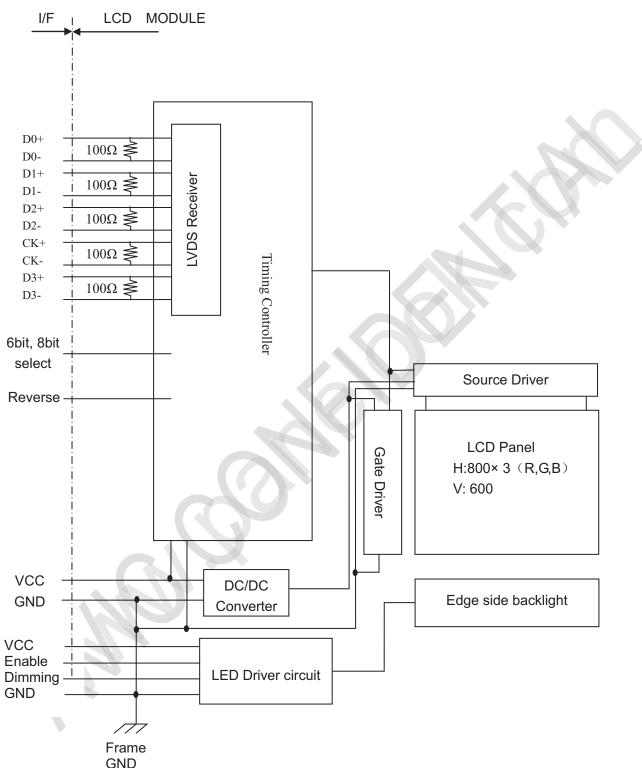
Table 3.1 absolute maximum rating

Note1: Backlight Input voltage include Dimming, Enable.





4 Electrical Characteristics(TBD)



Note1: System ground (GND), Frame ground in the product should be connected together in customer equipment.





4.1 DRIVING FOR LCD

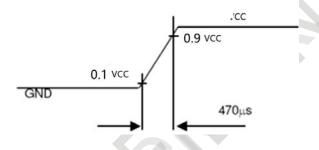
Parameter	Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage	VCC	(3.0)	3.3	(3.6)	V	-
Power supply current	ICC	-	(300)	TBD	mA	at VCC = 3.3V
I ower supply surrent	100					Note 1
Permissible ripple voltage	VRP			200	mV	VCC
Rush current	I _{rush}			TBD	Α	Note3

Note 1: All white pattern

Note 2: Common mode voltage for LVDS receiver

Note 3: Measurement Conditions:

VCC rising time is 470μs







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4.2 DRIVING FOR BACKLIGHT

(Ta=25°C) Note1

Ite	em	Symbol	Min	Тур	Max	Unit	Remark
Backlight power	supply voltage	VDD	11.8	12	13.2	V	
Backlight power	supply current	I_Total	ı	(1000)	-	mA	Note1
Backlight power	consumption	P_Total	ı	(12)	-	W	Note
1 '	High level	-	1.5	-	5	V	Input voltage for Dimming
for Dimming	Low level	-	-	-	0.8	V	
Input voltage for Enable	High level	-	1.2	-	5	٧	Input voltage for Enable
	Low level	-	-	-	0.35	V	
Dimming freque	ncy	Fpwm	200	-	10K	HZ	
Dimming duty		D	5	-	100	%	Note2
Inrush current		Inrush	-	-	TBD	А	Note5
LED Life Time				50000		Н	Note6

Note 1: I_Total is the power supply current of LED driver, P_Total is the power consumption of LED driver and backlight.

Note 2: According to LED driver IC characteristics, the minimum value of VBR duty may vary with VBR frequency, higher the frequency, bigger the duty.

Note 3: Optical performance should be evaluated at Ta=70°C only with 100%PWM.

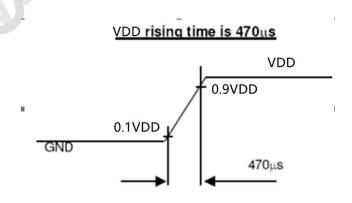
If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced.

Operating life means brightness goes down to 50% of initial brightness.

Operating life time is estimated data.

Note 4: Ta=25°C only with 100%PWM, the other condition should follow Note3.

Note 5: In-rush current test conditions:

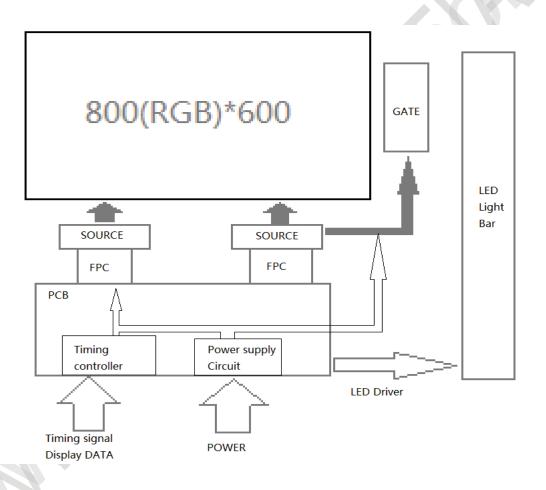






Note6: Optical performance should be evaluated at Ta= 25° C.Only If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced. Operating life means brightness goes down to 50% of initial brightness. Typical operating life time is an estimated data.

4.3 TFT Block Diagram





5 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display in equivalent to 16.7M colors in 256 scales. Also the relation between display colors and input data signals is as the following table.

30	IIIU I	input data	Sig	nais	SIS	as i																				
ח	isnl	ay colors	Da	ata s	sign	al	(0:	Lov	v le	vel,	1:	Hig	h L	eve	1)											
	/ISPI	ay colors	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	B5	B4	В3	B2	В1	В0
		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
		Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	_	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
-	Basic Color	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
`	Sic (Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
_ (Bas	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
			0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Dark ▲	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	a)	l	:								:								:							
•	cale	Duri what	:								:								:							
	Red grayscale	Bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
.	g g	Red	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
_ (۲e		1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
		Dark ∱	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
-	Green grayscale	l	:								:								:							
	aysc	↓ Bright									:								:							
	gra	Dright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	eeu	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
			0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
		Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		Dards	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
		Dark ↑	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	<u>o</u>		:								:								:							
	sca	↓ Bright	:	_	•	•	•	•	•	•	:	_	_	_	_	_	_	_	:						_	
	Jray	Diigiit	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue grayscale	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
i	M M		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1



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6 TIMING Chart

6.1 DC Characteristics

Parameter	Symbol	Min	Тур.	Max.	Unit	Conditions
1 didilictor	Cymbol	141111	136.	max.	Onic	Odifations
Power supply voltage	VCC	3.0	3.3	3.6	V	
Low lovel input veltage	VIL	0		0.3x	V	CMOS I/F digital
Low level input voltage	VIL	U	-	VCC	V	circuit
High level input voltage	VIH	0.7x		VCC	V	CMOS I/F digital
r light level input voltage	VIII	VCC	_	VCC	V	circuit
Input leakage current	ILEAK			+/-1	uA	CMOS I/F digital
iliput leakage culterit	ILEAN	-	-	T/-	uA	circuit
Pull low/high resistor	RPULL	180K	250K	320K	ohm	For the digital input
Full low/flight resistor	INF OLL	TOOK	250K	320K	Ollin	pin @VCC=3.3V
						Fclk=45MHz,
						F _{LD} =48K
Digital operation Current	IVCC	-	24	36	mA	@VCC=3.3V
						Data pattern=55/H ->
						AA/H (loop)

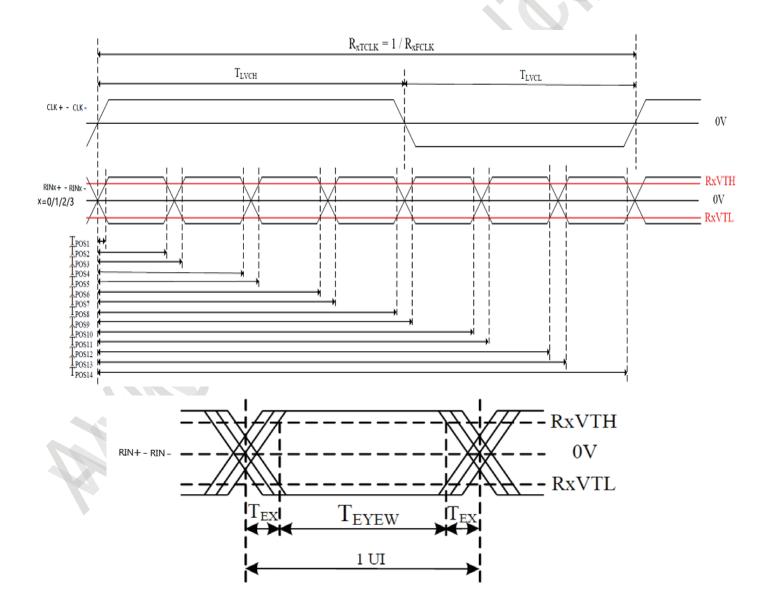
6.2 LVDS AC Electrical Characteristics

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
Clock Frequency	R _{xFCLK}	20		80	MHz	
Clock Period	R _{xTCLK}	12.5		50	ns	
1 data bit time	UI	-	1/7	-	R _{xTCLK}	
Clock high time	T _{LVCH}		4		UI	
Clock low time	T _{LVCL}		3		UI	
Position 1	T _{POS1}	-0.25	0	0.25	UI	
Position 2	T _{POS2}	0.75	-	1.25	UI	
Position 3	T _{POS3}	0.75	1	1.25	UI	
Position 4	T _{POS4}	1.75	-	2.25	UI	
Position 5	T _{POS5}	1.75	2	2.25	UI	
Position 6	T _{POS6}	2.75	-	3.25	UI	
Position 7	T _{POS7}	2.75	3	3.25	UI	
Position 8	T _{POS8}	3.75	-	4.25	UI	





Position 9	T _{POS9}	3.75	4	4.25	UI	
Position 10	T _{POS10}	4.75	-	5.25	UI	
Position 11	T _{POS11}	4.75	5	5.25	UI	
Position 12	T _{POS12}	5.75	-	6.25	UI	
Position 13	T _{POS13}	5.75	6	6.25	UI	
Position 14	T _{POS14}	6.75	-	7.25	UI	
Input eye width	T _{EYEW}	0.5	-	-	UI	
Input eye border	T _{EX}	-	-	0.25	UI	







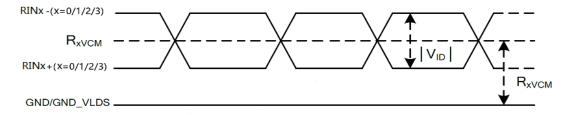
Model No. P1210SVF1MB00

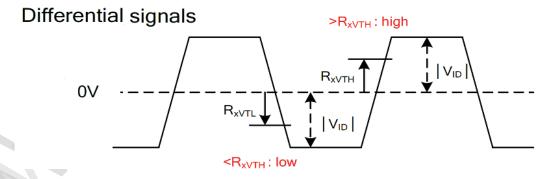
6.3 LVDS DC Electrical Characteristics

VCC=3.3V, GND=0V, Ta=25°C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Differential input high Threshold voltage	R_{XVTH}			0.1	V	
Differential input Low Threshold voltage	R _{XVTL}	-0.1			V	
Input voltage range(single-end)	R _{XVIN}	0		VCC-1.0	V	
Differential input common Mode voltage	R _{XVCM}	0.6	1.2	2.4- VID /2	V	
Differential input voltage	V _{ID}	0.2	0.4	0.6	V	
Differential input leakage current	RVxliz	-10		10	uA	

Single end signals







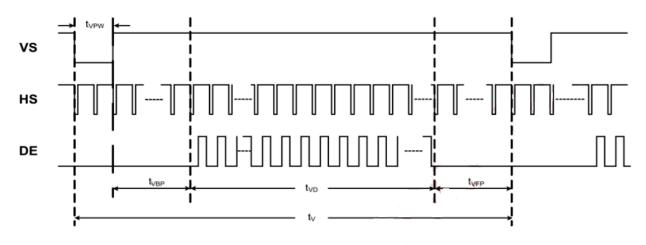


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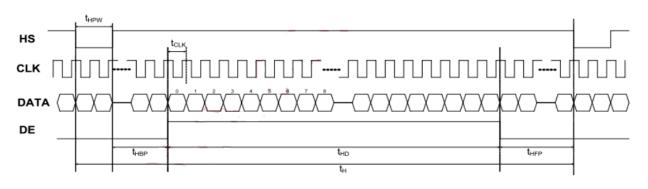
6.4 Input timing

Parameter	Symbol	MIN	Тур	MAX	Unit	Remark
CLK frequency	tclk	30.38	31.63	40.27	MHz	
Horizontal display area	thd		800		tclk	
Horizontal pulse width	thpw	2	2	8	tclk	
Horizontal back porch	thbp	8	16	40	tclk	
Horizontal front porch	thfp	16	16	100	tclk	
HSYNC period	th	826	834	948	tclk	
Vertical display area	tvd		600		th	
Vertical plus width	tvpw	2	2	8	th	
Vertical back porch	tvbp	3	10	40	th	
Vertical front porch	tvfp	8	20	60	th	
VSD period	tv	613	632	708	th	
Frame rate	FR		60		Hz	

Vertical input timing



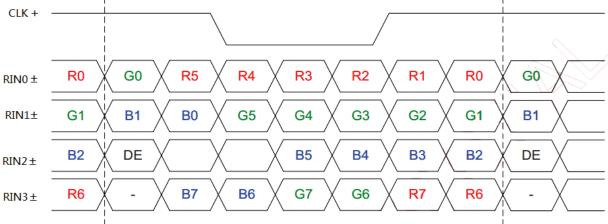
Horizontal input timing







6.5 Data Input Format VESA Data Mapping



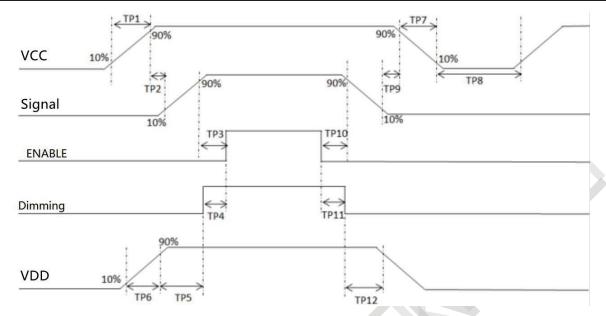
6.6 Power On/Off Timing

0.0 Fower On/On Tilling						
Item	Symbol	MIN	Тур	MAX	Unit	Remark
VCC on to VCC stable	Tp1	0.5	-	3	ms	
VCC stable to signal on	Tp2	(20)		100	ms	
Signal stable to	Tn2	200			ma	
ENABLE(BL_EN) on	Tp3	200		_	ms	
Dimming(BL_ PWM) on to	Tn/	0		200	ma	
ENABLE(BL_EN) on	Tp4	0		200	ms	
VDD to Dimming(BL_ PWM)	Tp5	10			mo	
on	Tp5	10	-	-	ms	
VDD on to VDD stable	Tp6	TBD (0.5)	-	TBD (10)	ms	
VCC off time	Tp7	0.5	-	10	ms	
VCC off to next VCC on	Tp8	500	-	-	ms	
Signal off before VCC off	Tp9	123	-	500	ms	
ENABLE(BL_EN) off before	T=10	200			100.0	
signal off	Tp10	200	-	-	ms	
ENABLE(BL_EN) off before	Tp.11	0		200	ma	
Dimming(BL_ PWM) off	Tp11	U	-	200	ms	
Dimming(BL_ PWM)off before	Tn12	10			mo	
VDD off	Tp12	10	<u>-</u>	-	ms	





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interface power on/off sequence

6.4.3 Fuse

Parameter	Fuse		Rating	Fusing current	Remarks
Farameter	Туре	Supplier	Railing	Fusing current	Remarks
VCC	(FCC16152ABTP)	KAMAYA	1.5A 32V	3.0A/5smax	Note1
VDD	(FCC16202ABTP)	KAMAYA	2A 32V	4.0A/5smax	Note1

Note1: There are different power supply systems from the power input terminal. The power supply capacity should be less than the fusing current. If the power supply capacity is above the fusing current, the fuse may blow in a short time, and then nasty smell, smoking and so on may occur.





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7 Optical Characteristics

Iten	า	Symbol	Condition	Min	Тур.	Max	Unit	Remark
		θТ		80	88	ı		
Viou Anglos		θВ	CR≧10	80	88	-	Dograd	Note 2
View Angles		θL	UR≦ IU	80	88	-	Degree	Note 2
		θR		80	88	-		
Contrast Ratio)	CR	θ=0°		1000	-		Note1 Note3
Luminance un	iformity	U		70		%	-	Note6
Doon once Tim		T _{ON}	25 ℃		25	25		Note1
Response Tim	ie	T _{OFF}	25 C	-	25	35	ms	Note4
	White	х		(0.298)				
	vvriite	У			(0.321)			
	Red	х			(0.634)			
Chromaticity	Red	У	Backlight is		(0.333)			Note5 Note1
Chilomaticity	Green	х	on		(0.289)		_	Note
	Green	У			(0.622)			
	Dive	х			(0.152)			
	Blue	У			(0.060)			
NTSC		7			72	-	%	Note5
Luminance		L			500	-	cd/m²	Note7

Test Conditions:

- The ambient temperature is 25℃. VDD= 3.3V, VCC=12V, 100% brightness,
- The test systems refer to Note 1 and Note2.

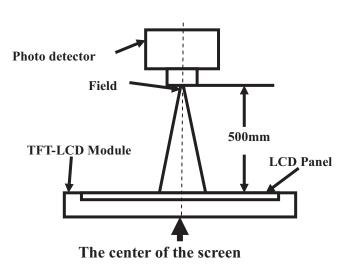




Model No. P1210SVF1MB00

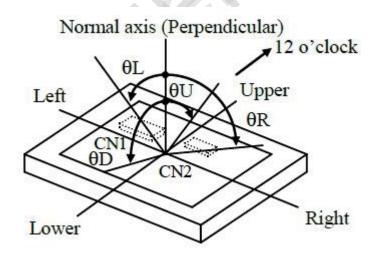
Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

Luminance measured when LCD is on the "White" state Luminance measured when LCD is on the "Black" state

"White state ": The state is that the LCD should drive by Vwhite.

"Black state": The state is that the LCD should drive by Vblack.

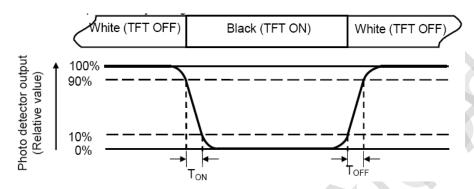
Vwhite: To be determined Vblack: To be determined.





Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

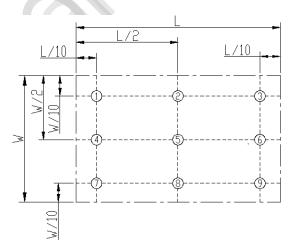
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/Lmax

L-----Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.



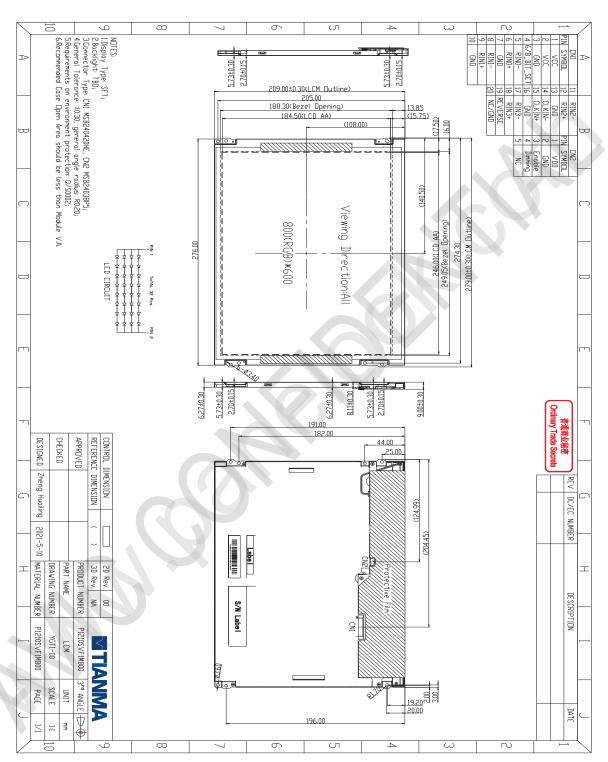


8 Environmental / Reliability Test

No.	Test Item	Condition	Remark
1	High Temperature & High Humidity Operation	60°C,90%RH,240hrs	IEC60068-2-78 GB/T2423.3
2	High Temperature Storage	+80℃, 240hrs	IEC60068-2-1 GB2423.2
3	Low Temperature Storage	-30℃, 240hrs	EC60068-2-1 GB2423.1
4	High Temperature Operation	+70℃, 240hrs	IEC60068-2-1,GB2423.2
5	Low Temperature Operation	-20℃, 240hrs	IEC60068-2-1 GB2423.1
6	Thermal Shock (Non-operation)	-30℃,30min;80℃,30min;1H/cycle, Change time:5min, 100 Cycles	Start with cold temperature nd with high temperature, EC60068-2-14,GB2423.22
7	Vibration	10~55HZ Stroke:1.5mm Sweep:10HZ~55HZ~10HZ 2H For X\Y\Z	IEC60068-2-6:1982 GB/T2423.10—1995
8	Package condition	5-20 -200HZ, PSD: 0.01-0.01 -0.001 Total:0.781g2/HZ, ,x/y/z every direction every direction 30min)	
9	ESD	150PF、330Ω 5 点、5 次 Air: ±8KV Connect: ±4KV	IEC61000-4-2 GB/T17626.2



9 Mechanical Drawing





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10 MARKINGS

The various markings are attached to this product. See "11.2 INDECATION LOCATIONS" for attachment positions.

10.1 PRODUCT LABEL (TBD)



Note1: The meaning of OEM number, Example: S190M50A12SA1SA109A0001

S190M50*F*

Module Number

Location Line# Source & Gate

Date code

Serial Number

Driver IC Code

Date code:

1st Character Year Codes

Month	2010	2011	2012	2013	2014	2015	2016	2017	2018	So on
Code	0	1	2	3	4	5	6	7	8	

2nd Character Month Codes

	Month	January	February	March	April	May	June	July	August	September	October	November	December
I	Code	1	2	3	4	5	6	7	8	9	A	В	С

3rd Character Day Codes

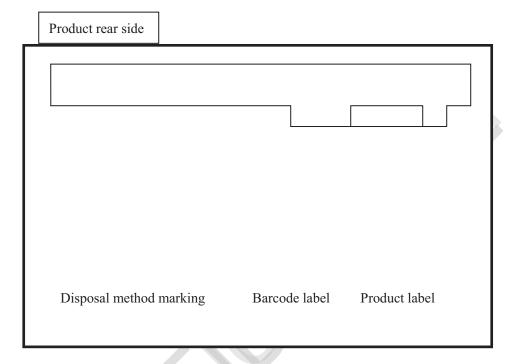
Day	1st	2nd	3rd	4th	5th	6th	7th	8th	9th	10th	11st
Code	1	2	3	4	5	6	7	8	9	А	В
Day	12nd	13rd	14th	15th	16th	17th	18th	19th	20th	21st	22nd
Code	С	D	E	F	G	Н	1	J	K	L	М
Day	23rd	24nd	25st	26nd	27rd	28th	29th	30th	31st		
Code	N	0	Р	Q	R	S	Т	U	V		

Note2: Do not attach anything such as label and so on, on the product label! In case repair the product, AVIC needs the contents of product label such as the lot number, inspection date and so on, to identify the warranty period with individual product. If AVIC cannot decipher the contents of product label, such repair shall be entitled to charge. Also AVIC may give a new lot number to reconditioned products.





10.2 INDICATION LOCATIONS





11 PACKING, TRANSPORTATION AND DELIVERY

AVIC will pack products to deliver to customer in accordance with AVIC packing specifications, and will deliver products to customer in such a state that products will not suffer from a damage during transportation .The delivery conditions are as follows.

11.1 PACKING

(1) Packing box

8 products are packed up with the maximum in a packing box(See "12.5 OUTLINE FIGURE FOR PACKING "). Products are put into a plastic bag for prevention of moisture with cushion, and then the bag is sealed up with heat sealing.

The type name and quality are shown on outside of the packing box, either labeling or printing.

- (2) Pallet Packing (See"12.5 OUTLINE FIGURE FOR PACKING ")
 - ① Packing boxes are tired on a cardboard pallet.(8 boxes×4 tiers maximum)
 - ② Cardboard sleeve and top cap are attached to the packing boxes, then they are fixed by a band.

11.2 INSPECTION RECORD SHEET

Inspection record sheets are included in the packing box with delivery products to customer. It is summarized to a number of products for pass/fail assessment.

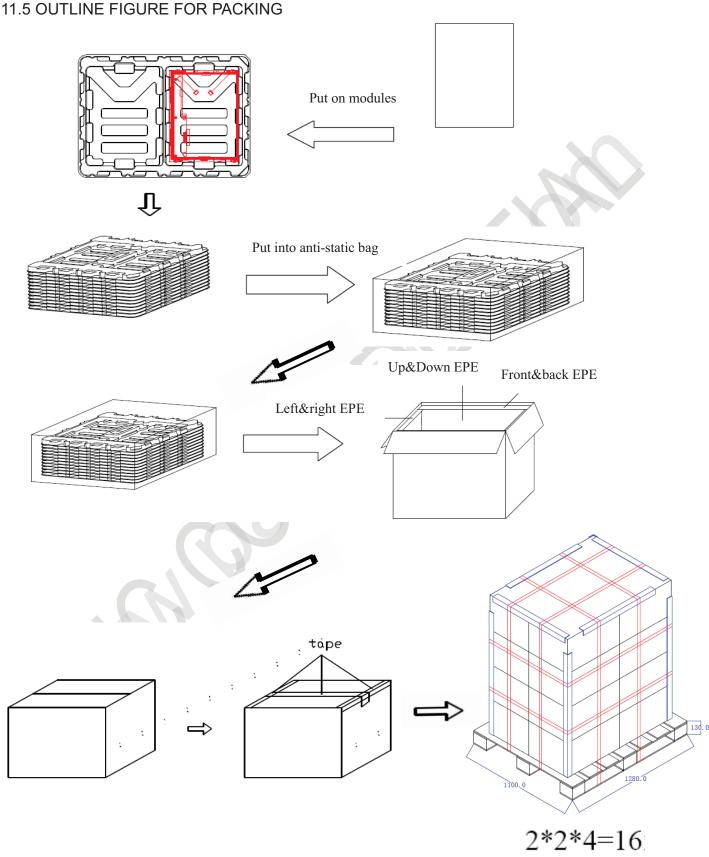
11.3 TRANSPORTATION

The product is transported by vehicle, aircraft or shipment in the state of pallet packing.

11.4 SIZE AND WEIGHT FOR PACKING BOX

Parameter	Packing box	Unit	
Size	577 (L) ×421 (W) ×326 (H) (typ.)	mm	
LCD Weight	TBD ±5% (typ.)	kg	
Total weight	TBD (typ.)	kg	









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12 PRECAUTIONS

12.1 Handling Precautions

- 12.1.1The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 12.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
 - 12.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 12.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 12.1.5 If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
 - 12.1.6 Do not attempt to disassemble the LCD Module.
 - 12.1.7 If the logic circuit power is off, do not apply the input signals.
 - 12.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - 12.1.8.1 Be sure to ground the body when handling the LCD Modules.
 - 12.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
- 12.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- 12.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

12.2 **Storage precautions**

- 12.2.7 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 12.2.8 The LCD modules should be stored under the storage temperature range. If the LCD modules will be

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stored for a long time, the recommend condition is:

Temperature : 0° C $\sim 40^{\circ}$ C Relatively humidity: $\leq 80\%$

12.2.9 The LCD modules should be stored in the room without acid, alkali and harmful gas.

12.3 **Transportation Precautions**

- 12.3.7 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.
- 12.4 Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen

12.5 SAFETY PRECAUTIONS

- 12.5.1. When you waste damaged or unnecessary LCDs, it is recommended to crush LCDs into pieces and wash the m off with solvents such as acetone and ethanol, which should later be burned.
- 12.5.2. If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly wit h soap and water.
- Be sure to turn off the power supply when inserting or disconnecting the LED backlight cable.
- d. LED driver should be designed carefully to limit or stop its function when over current is detected on the LED.